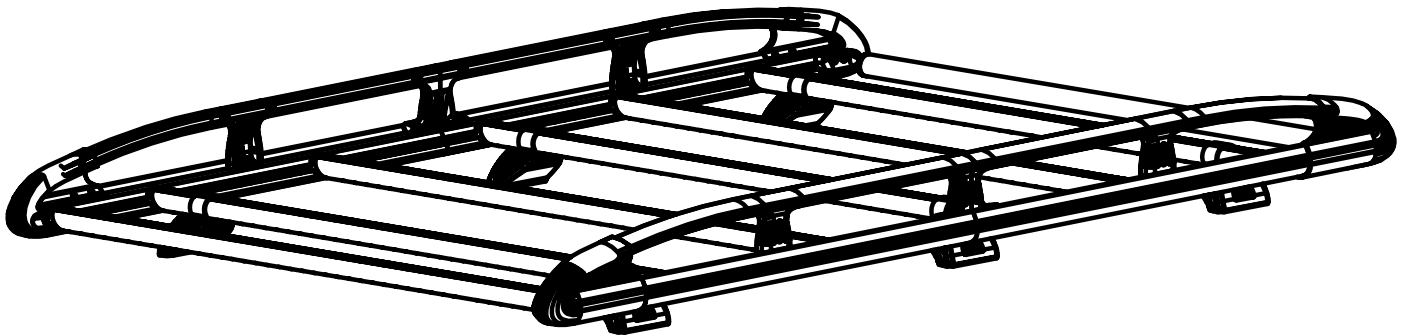


ISSUE:	DRAWN BY:	CHECKED BY:	CRF No:	DATE:	DESCRIPTION:
a	MK	KB	2754	14/06/22	First Issue
b	MK	KB	2833	14/11/22	Updated instructions for track nut positions, clicking of side frame onto bars and where to strap onto rack.
c	MK	KB	2846	12/12/22	Added PS325
d	YZL	KB	3034	11/09/23	Updated instructions to include new black Kamm rack part codes. Changed torque value from 10Nm to 6Nm in step 17.
e	SJ	KB	3109	07/12/23	Updated the fastener quantities.
f					
g					
h					
i					
j					
k					
l					
m					

MC5KR

KammRack

Instructions



CITY CRASH (✓)

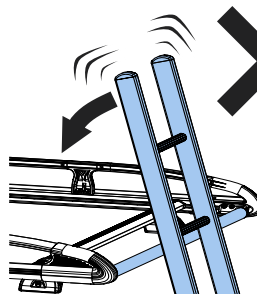
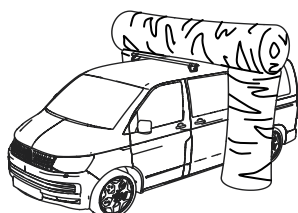
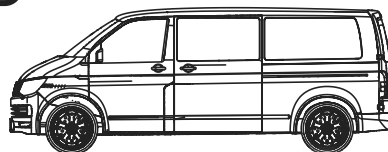
According to ISO/ PAS 11154:2006

MC5KR:

MERCEDES Sprinter 2006-

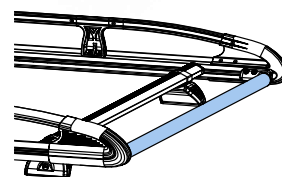
VW Crafter 2006-2017-

VW Crafter 2017-

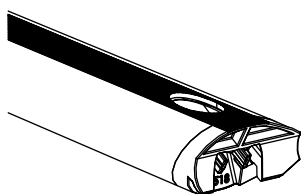


Max

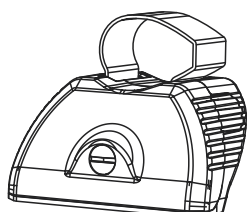
50kg/110lbs



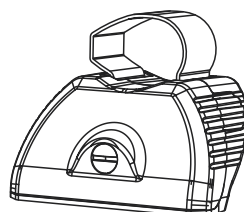
KammRack



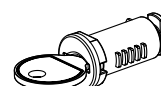
**SA430/
SA468**



SA398U x 5

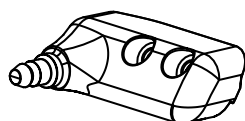


SA397U x 5

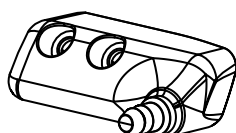


C04 x 10

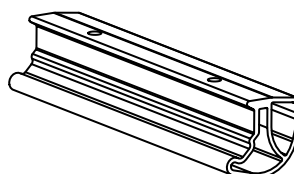
optional upgrade



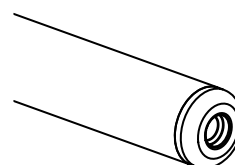
PS519 x 1



PS520 x 1



EXT15-02



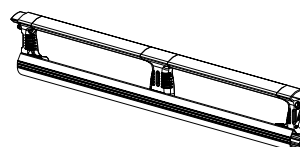
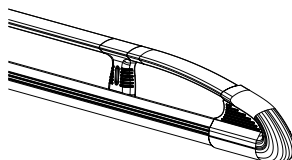
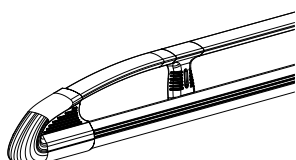
SA438 x 1



LHS x 2

RHS x 2

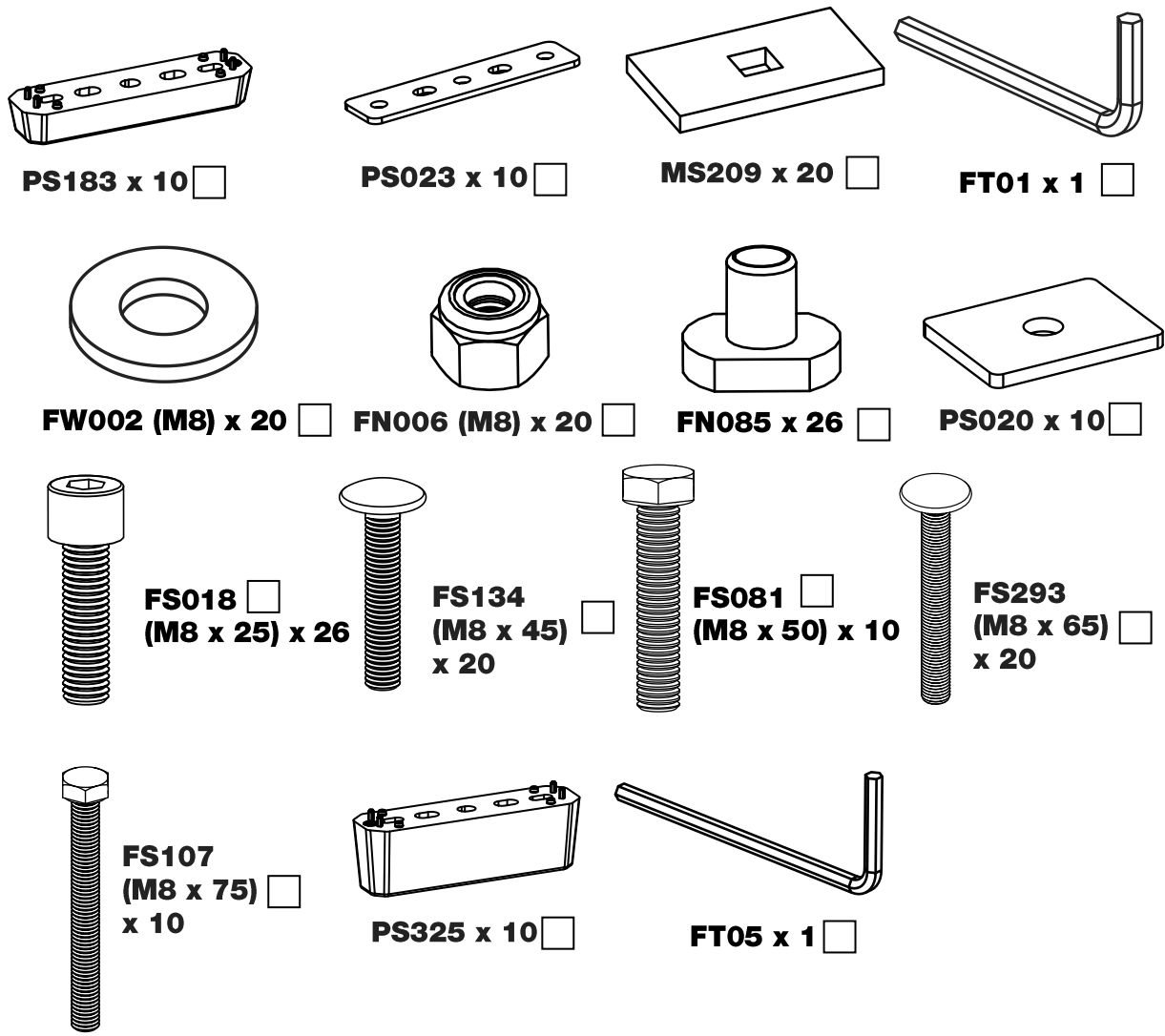
Centre



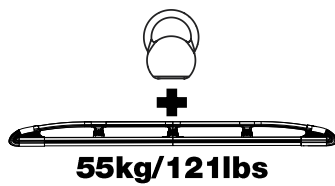
ASF x 1



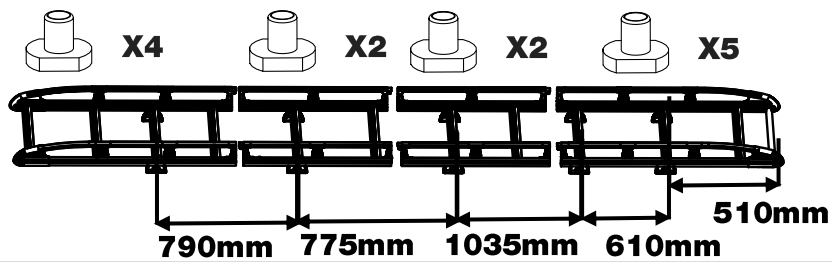
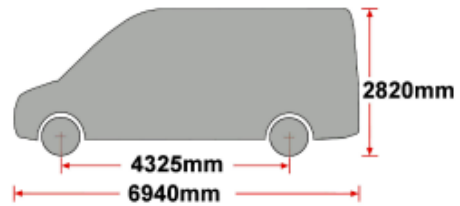
Fitting Kit



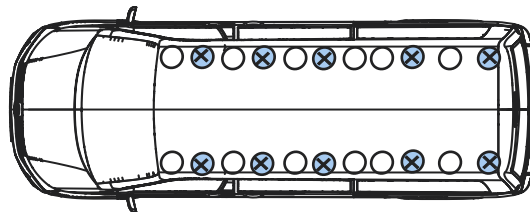
K521/B521- Sprinter/Crafter 2006- L3, H2, Twin Doors



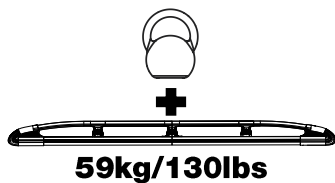
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Max**



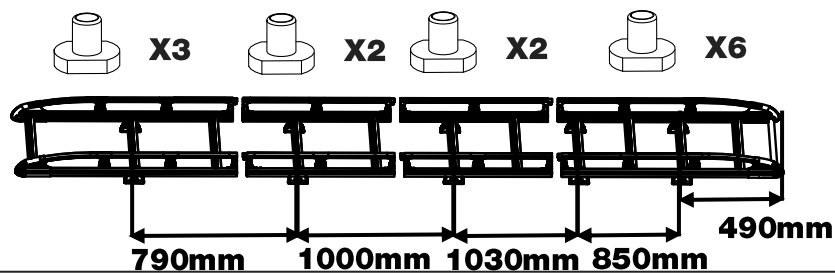
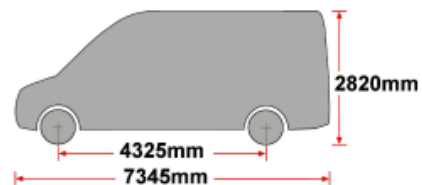
A



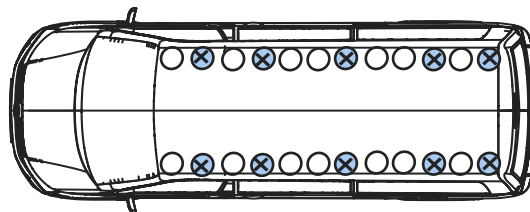
K522/B522- Sprinter/Crafter 2006- L4, H2, Twin Doors



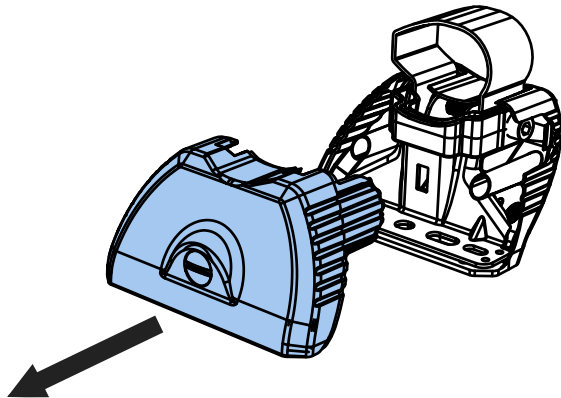
**150kg
Max**



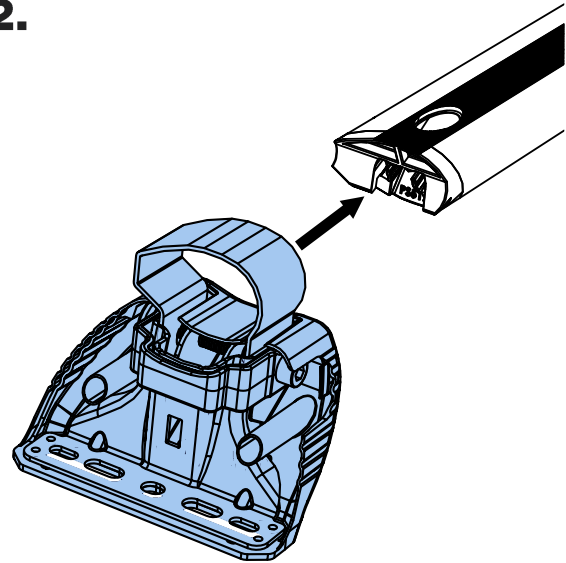
B



1. **A+B**



2.



3.



SA397U
PS183/PS325

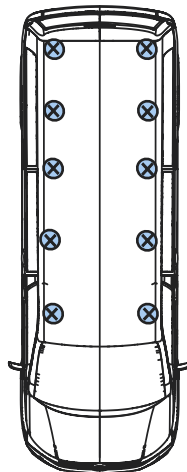
SA397U
PS183/PS325

SA397U
PS183/PS325

SA397U
PS183/PS325

SA397U
PS183/PS325

R



F

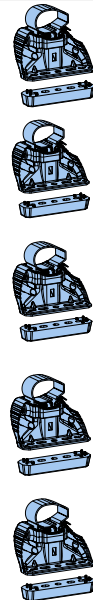
SA398U
PS183/PS325

SA398U
PS183/PS325

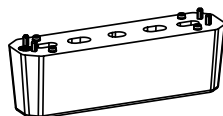
SA398U
PS183/PS325

SA398U
PS183/PS325

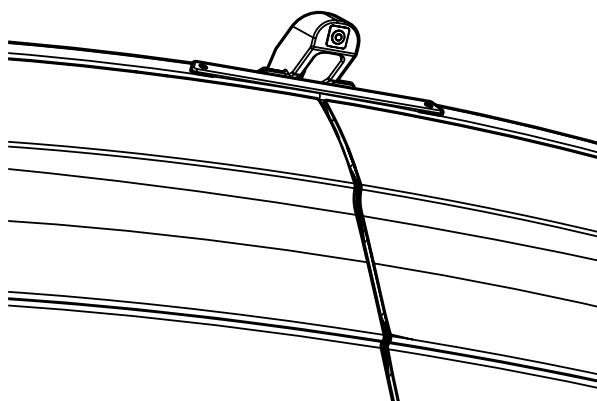
SA398U
PS183/PS325



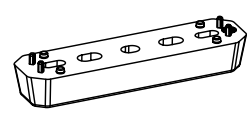
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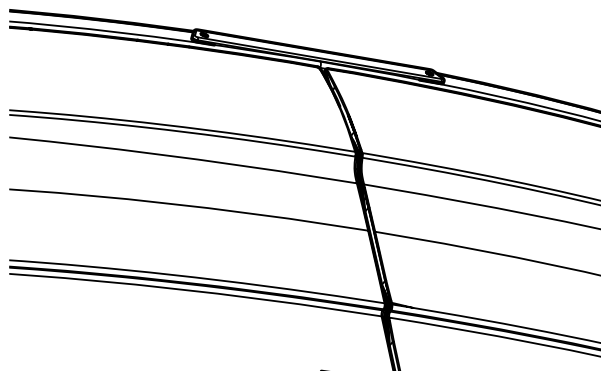
PS325

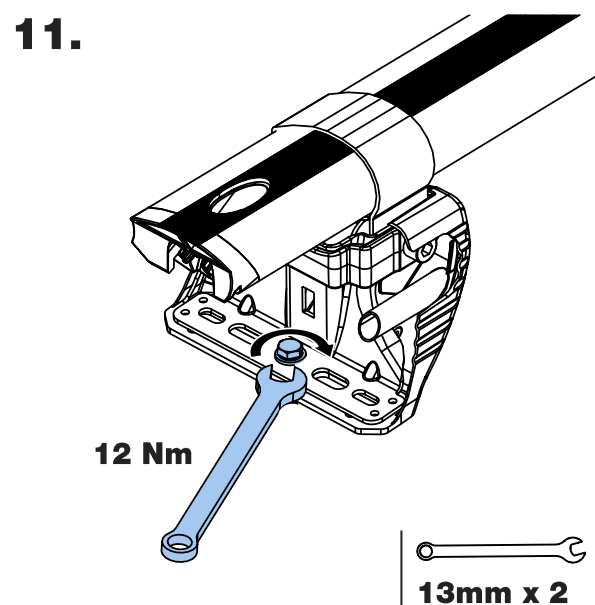
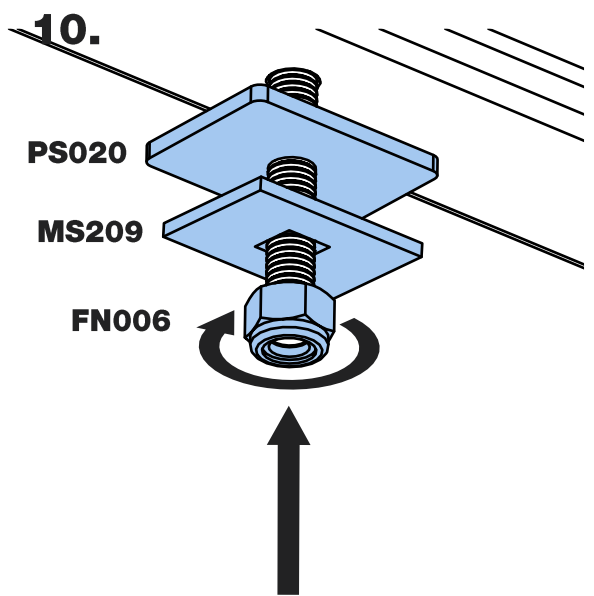
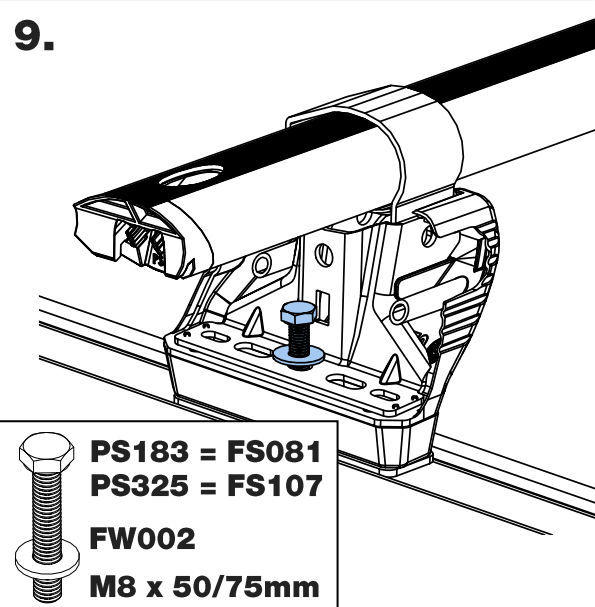
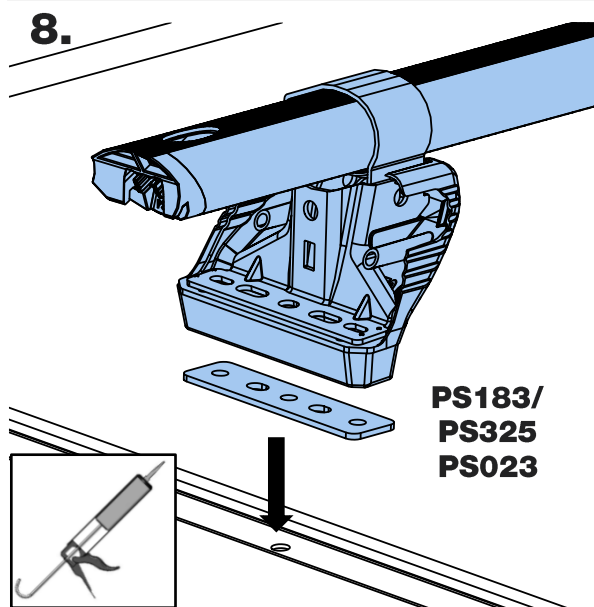
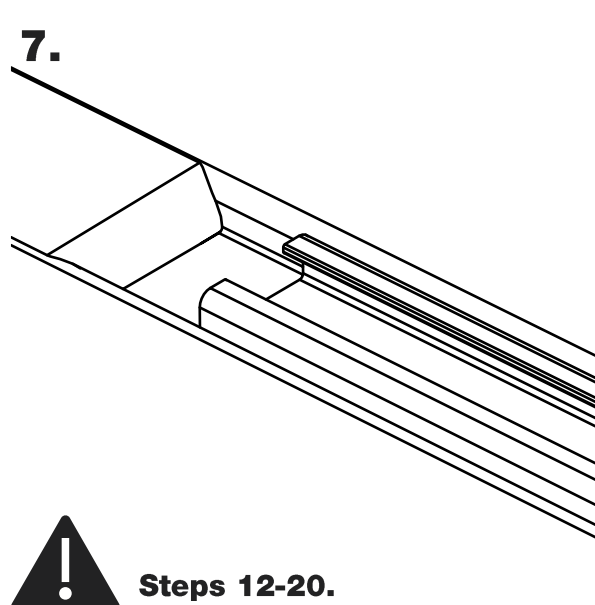
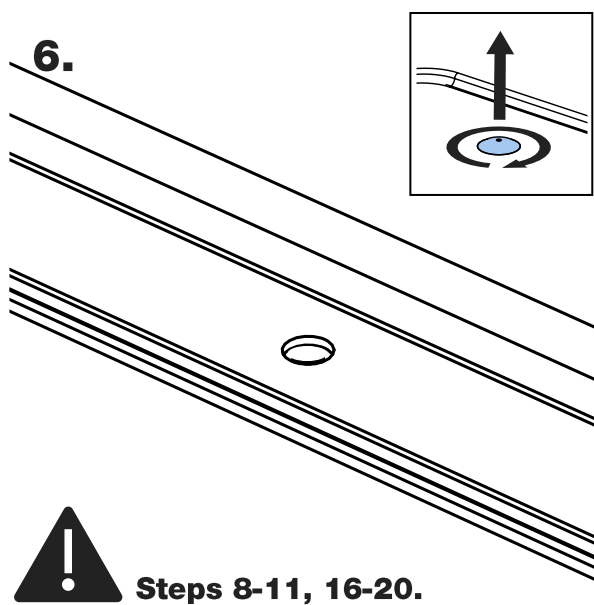


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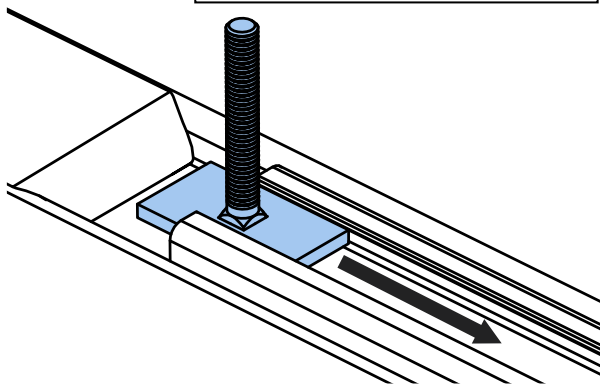
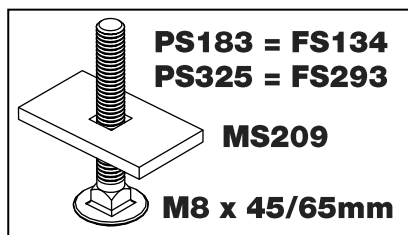


PS183

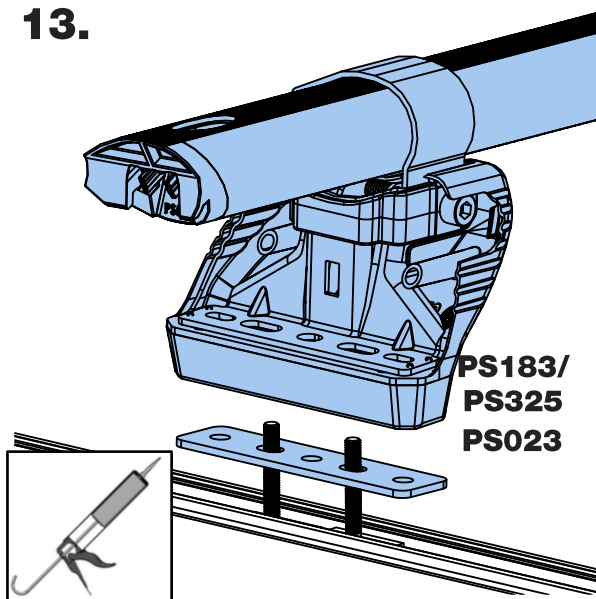




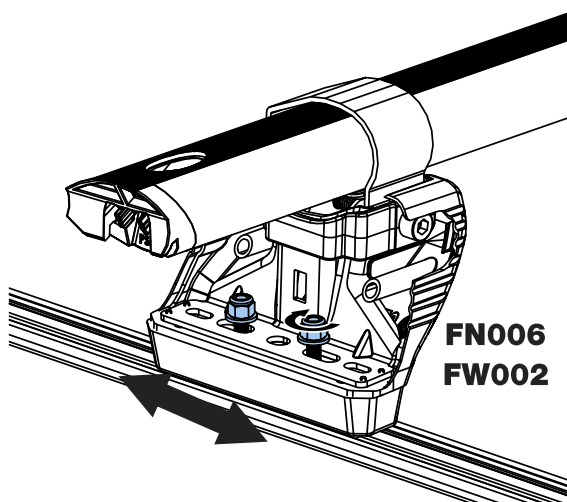
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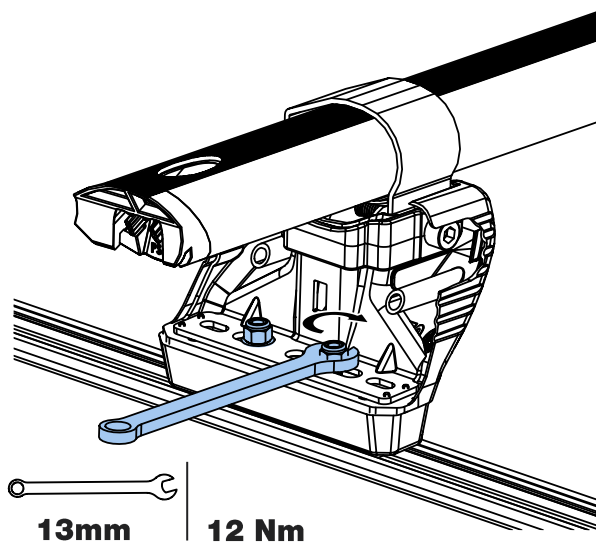
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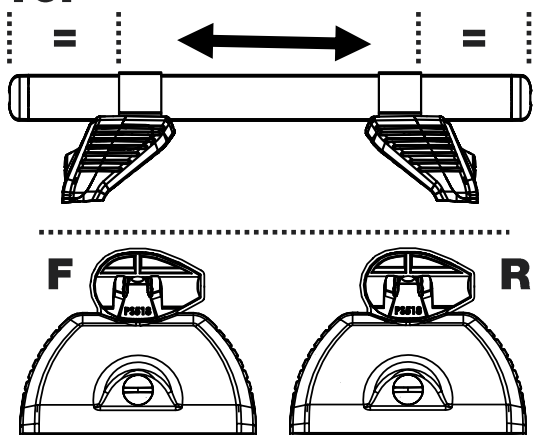
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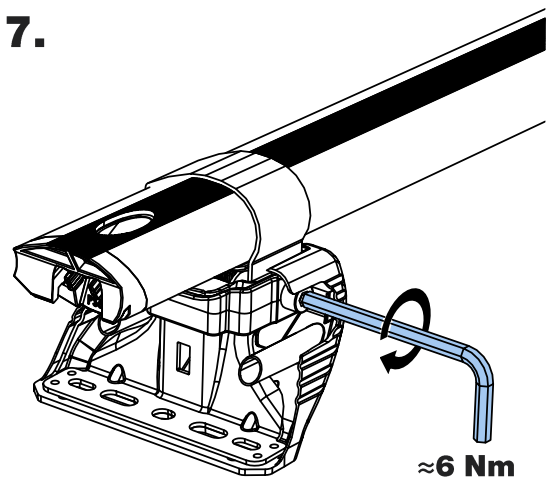
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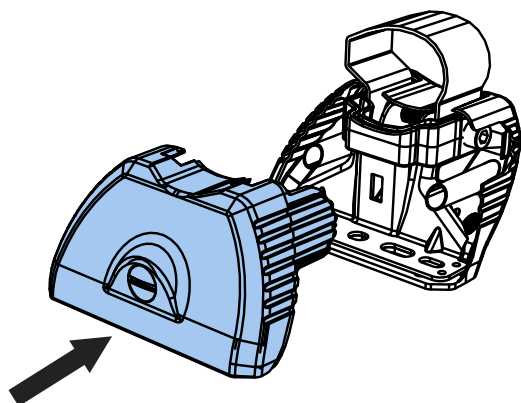
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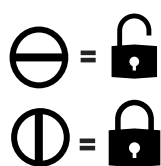
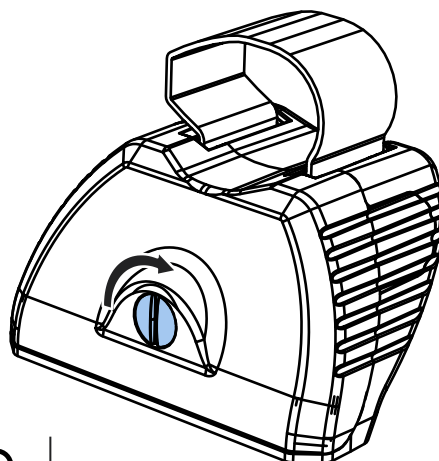
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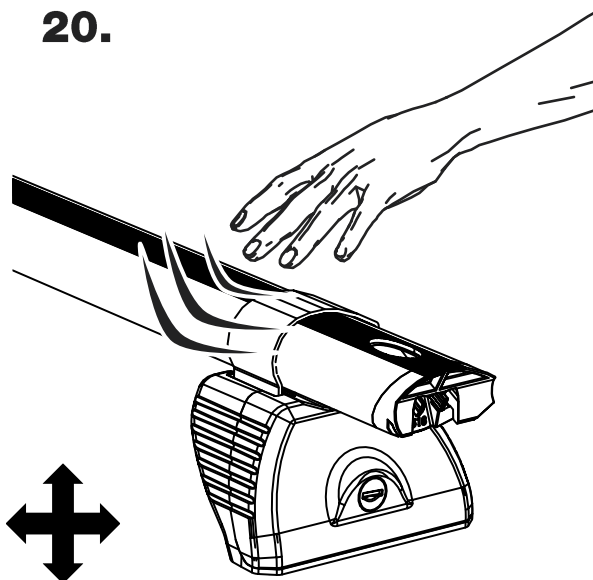
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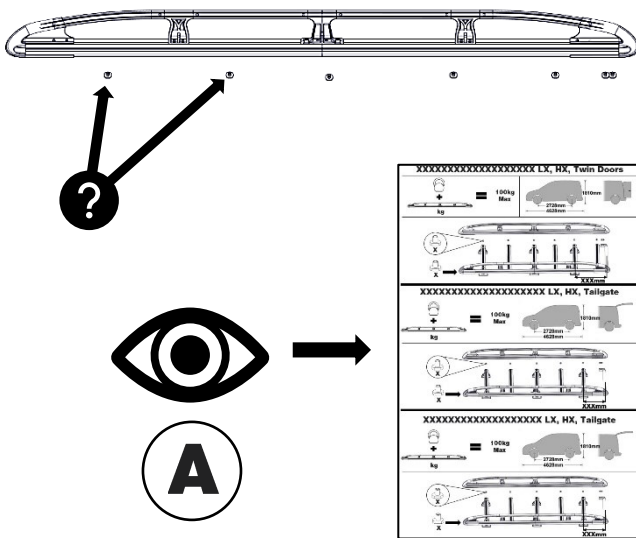
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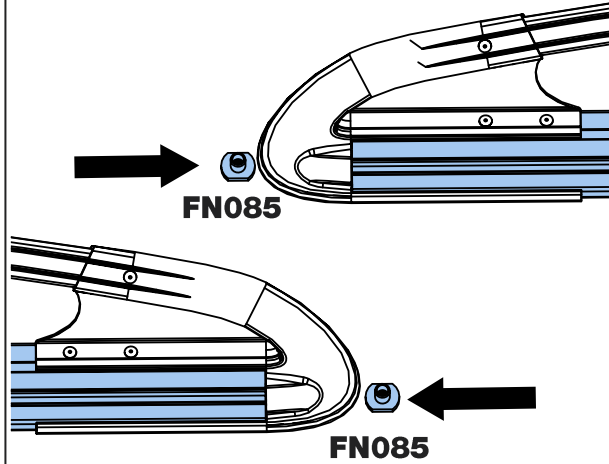
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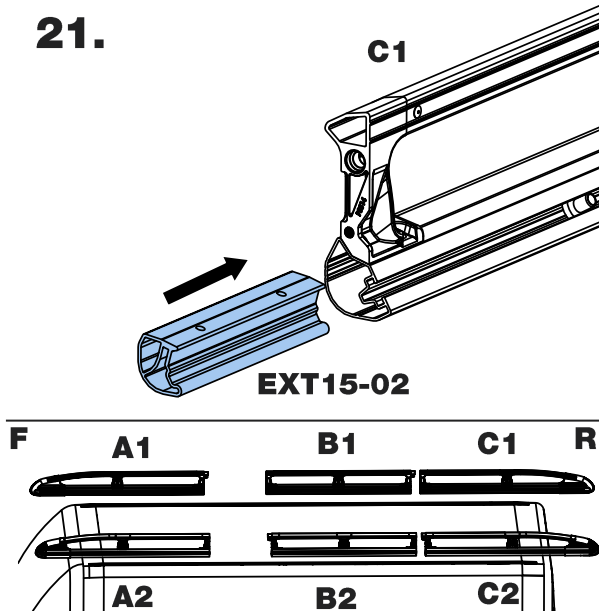
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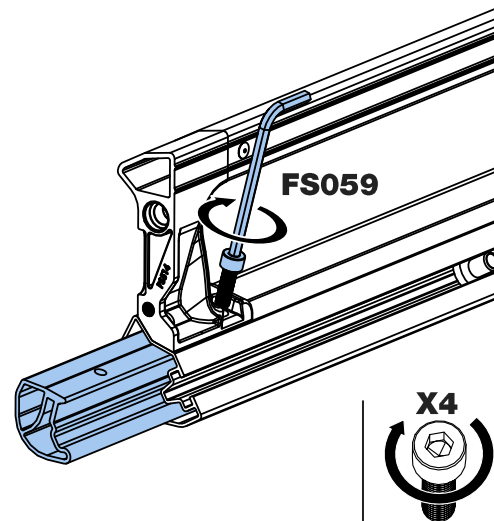
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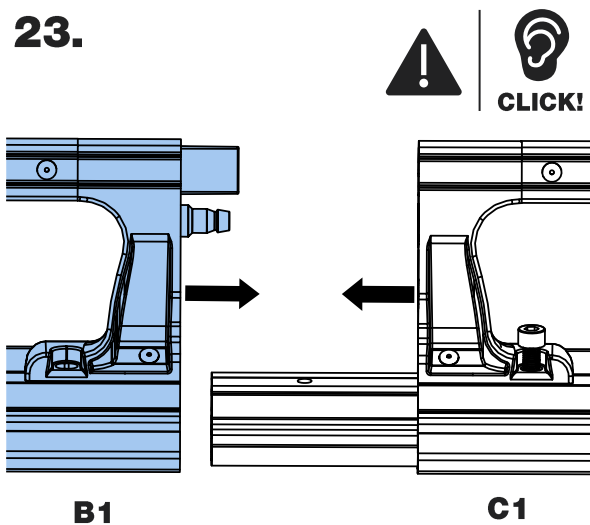
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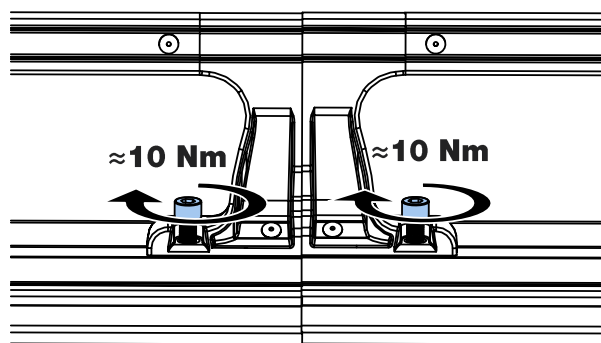
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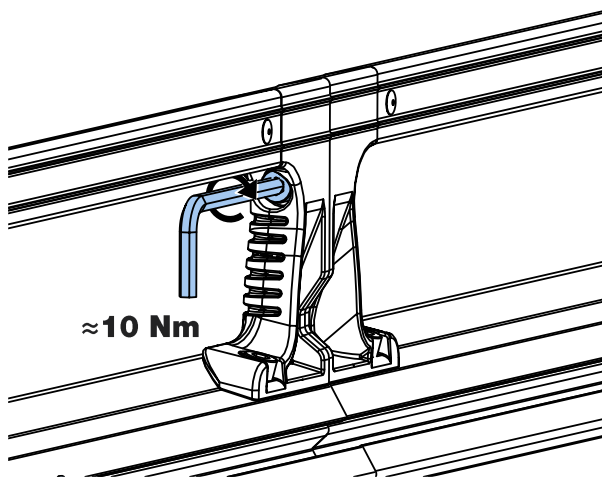
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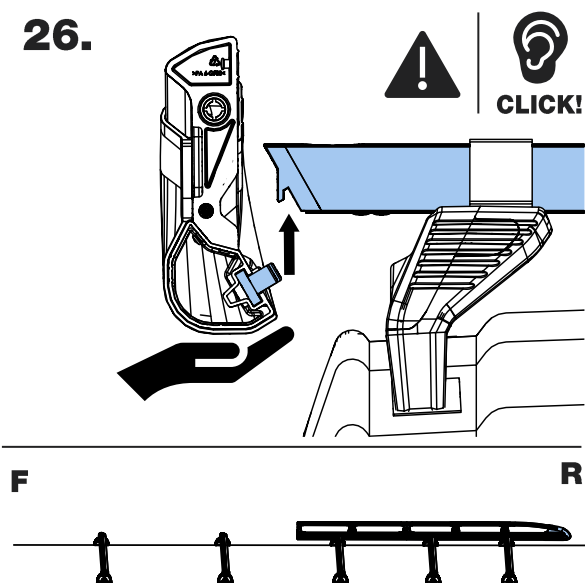
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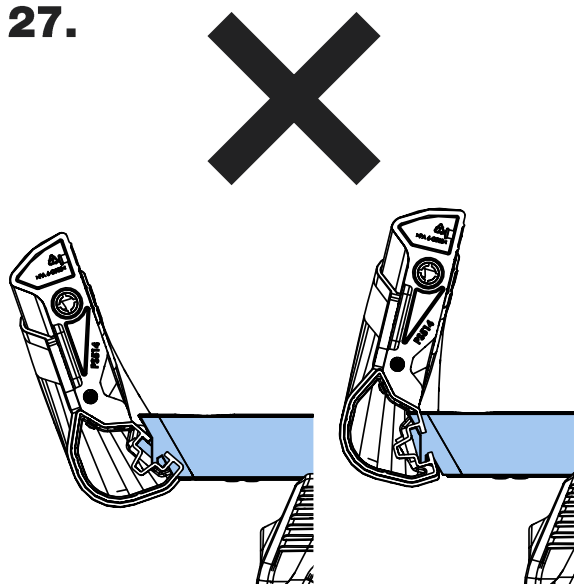
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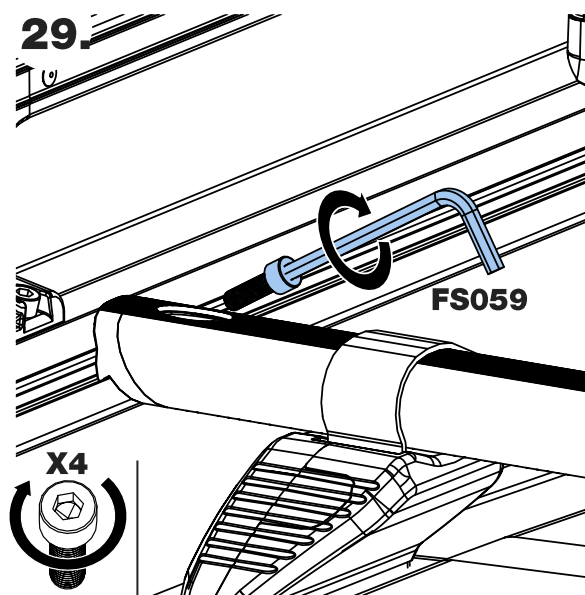
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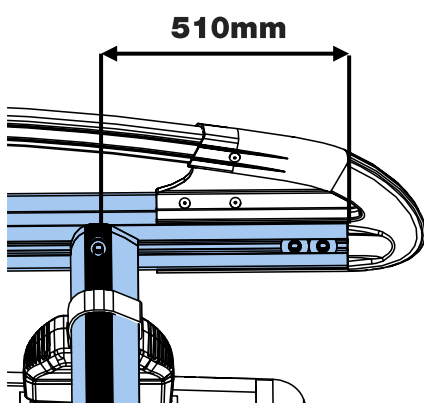
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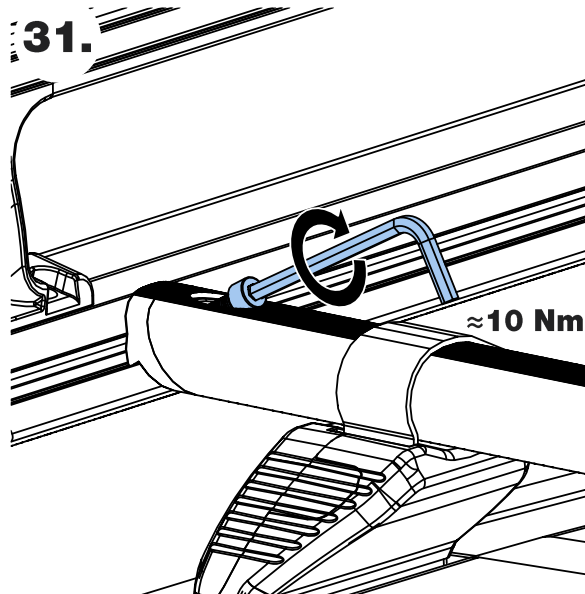
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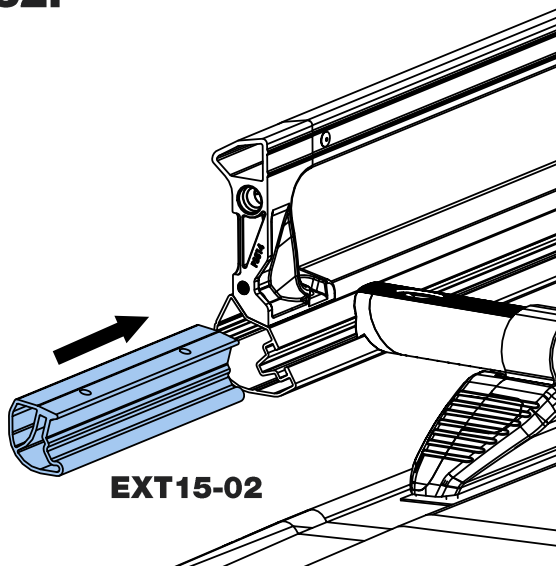
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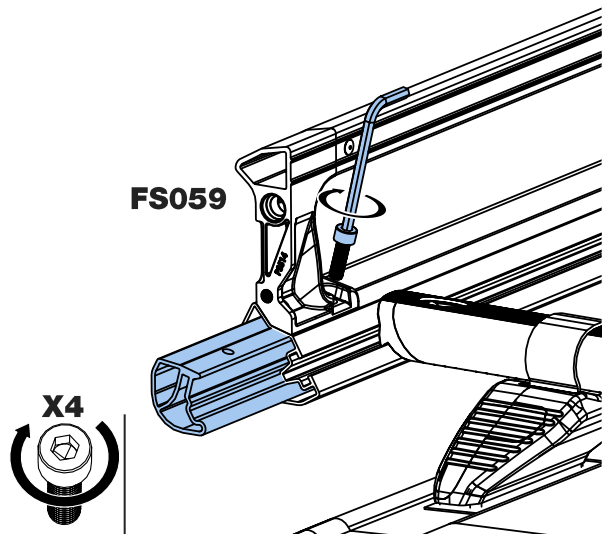
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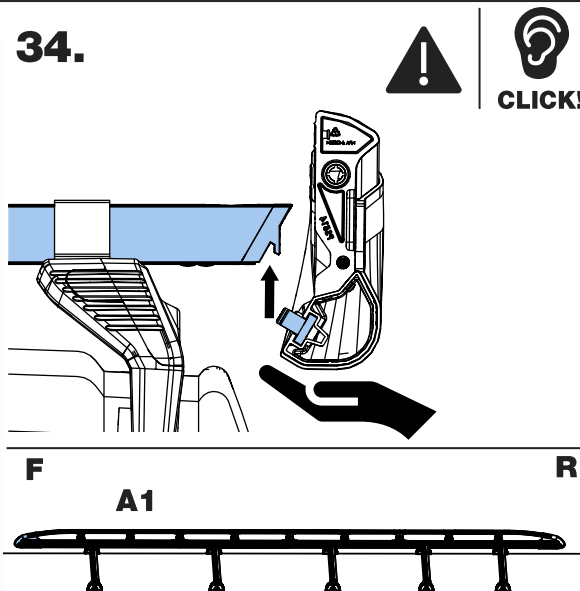
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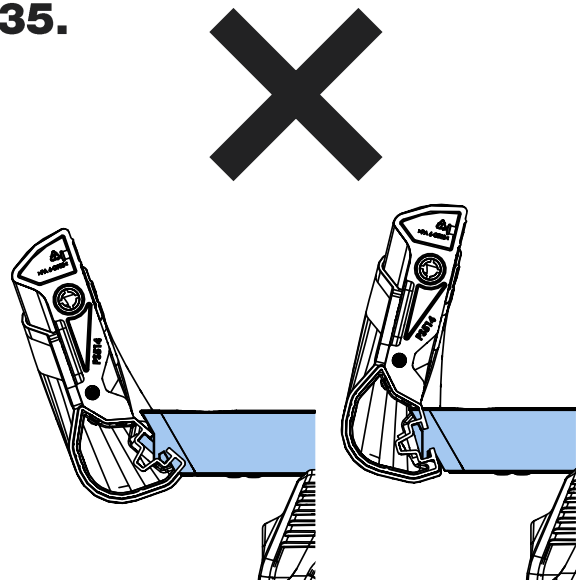
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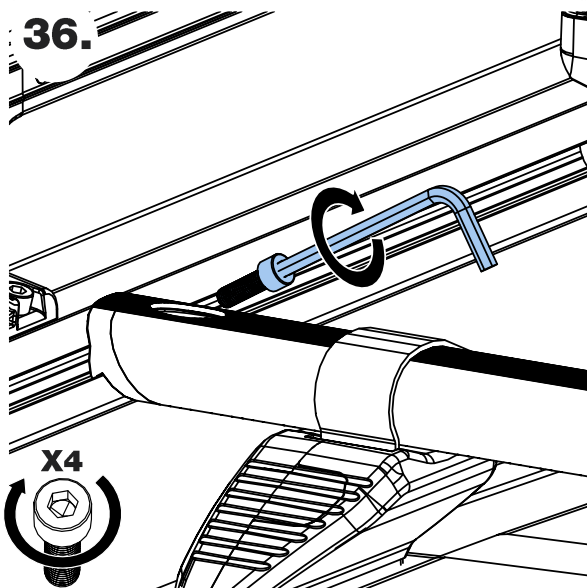
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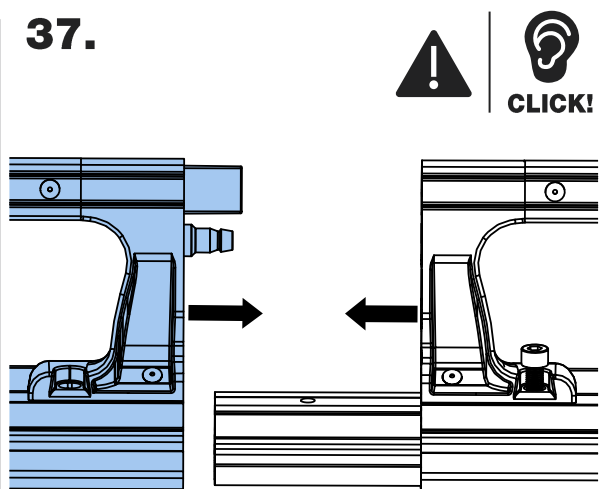
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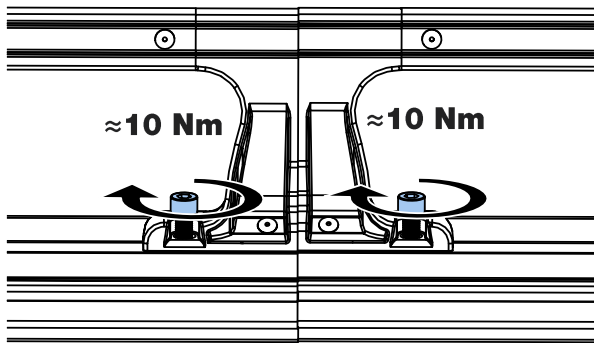
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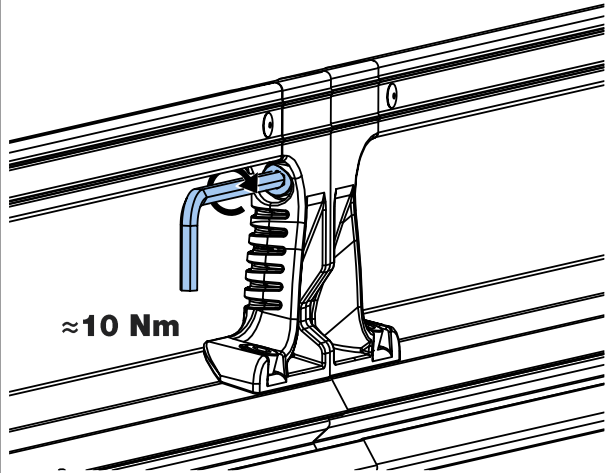
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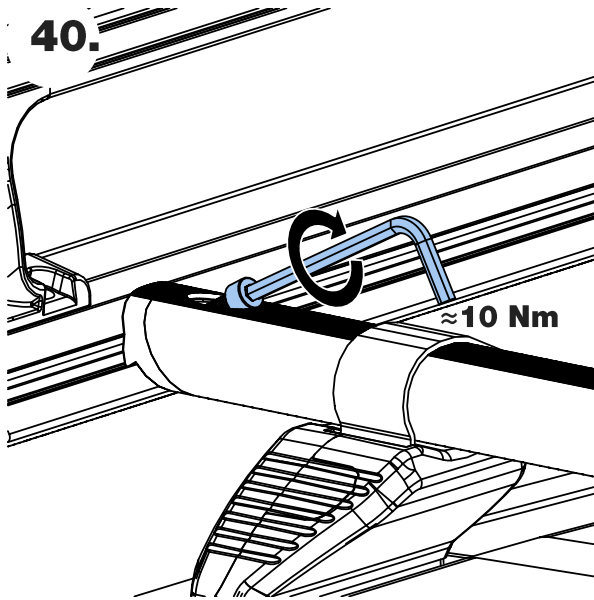
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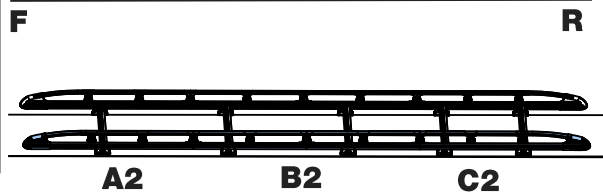
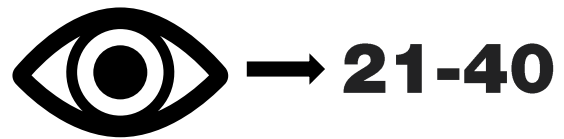
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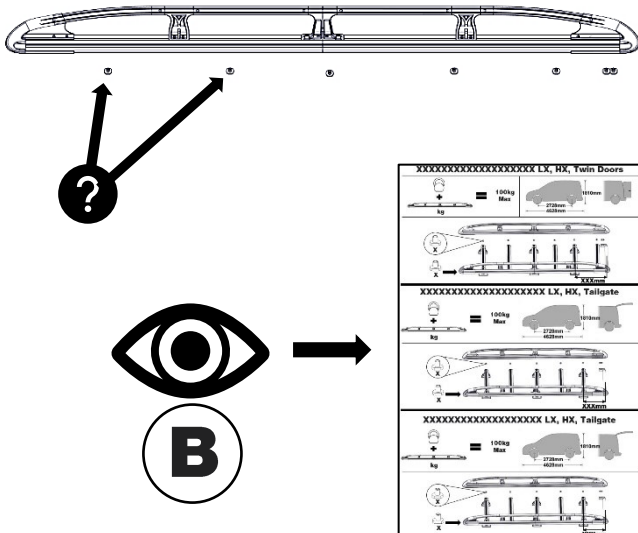
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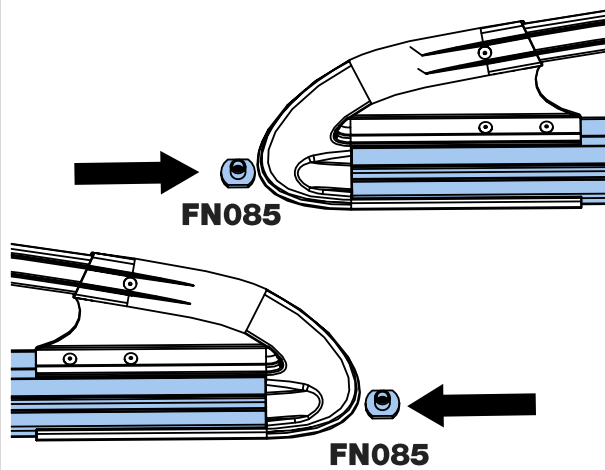
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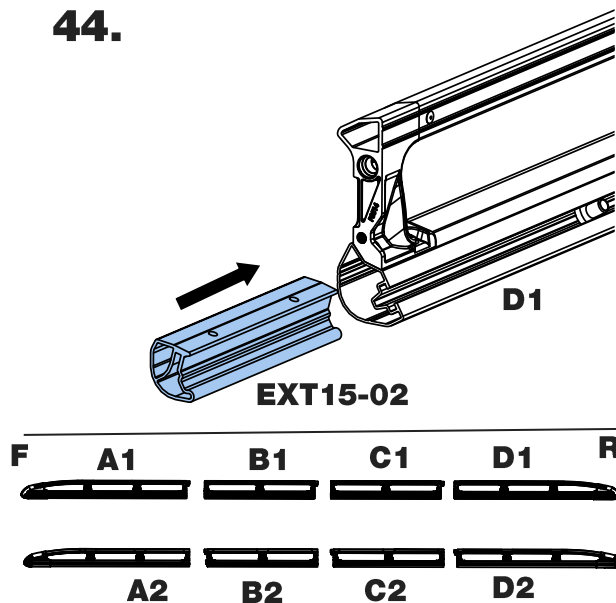
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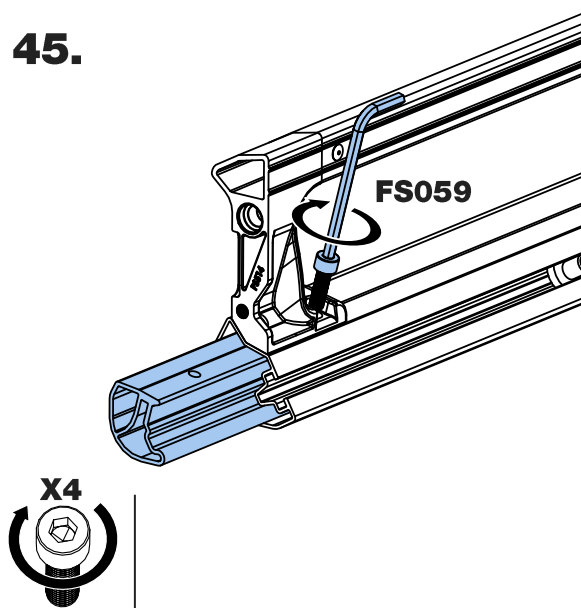
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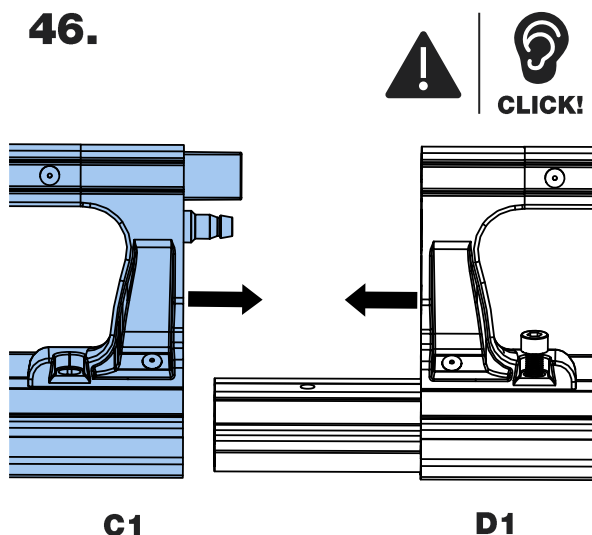
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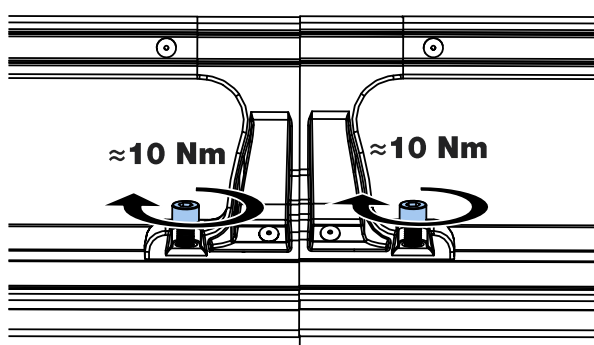
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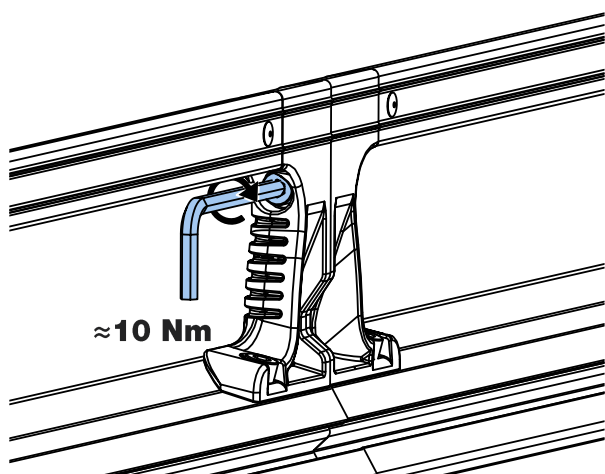
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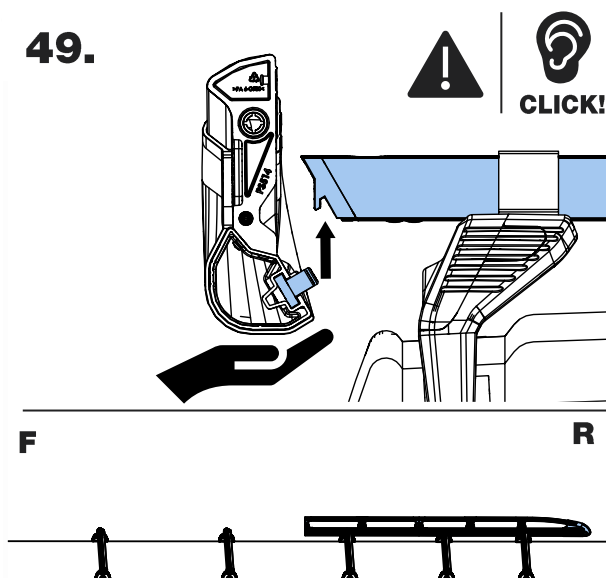
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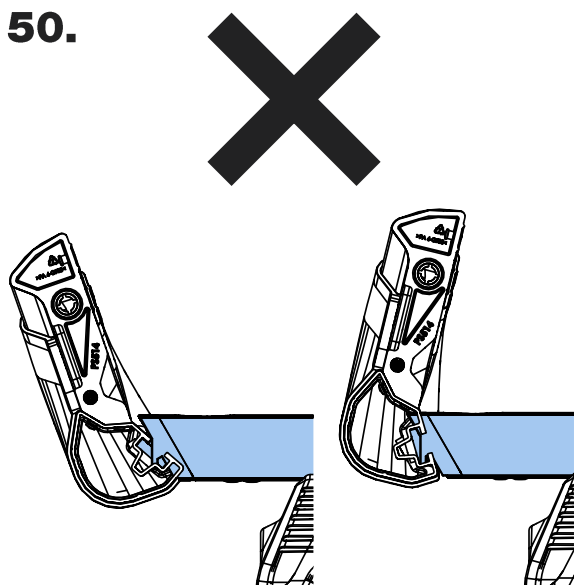
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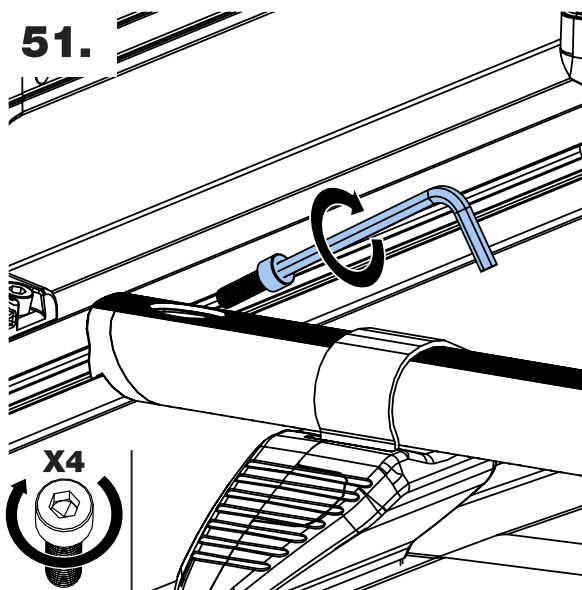
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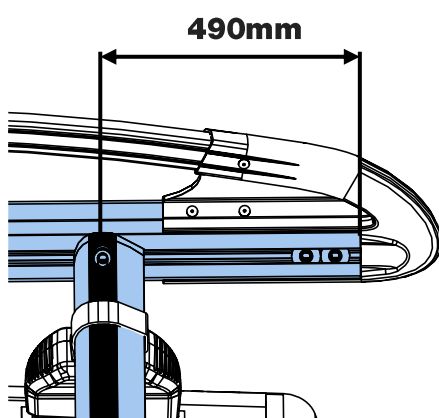
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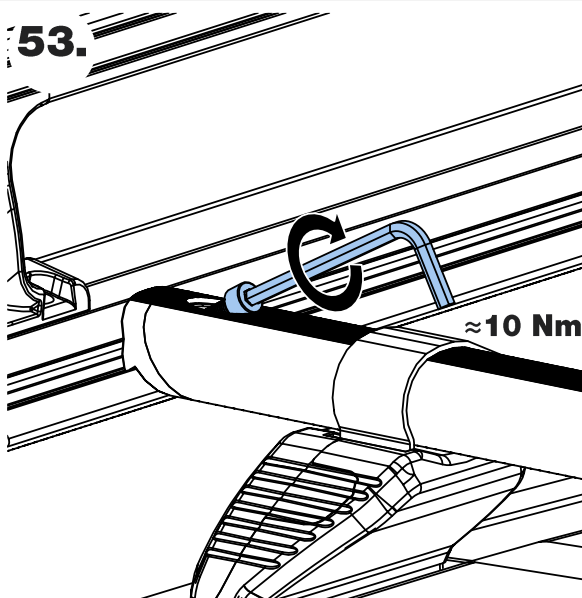
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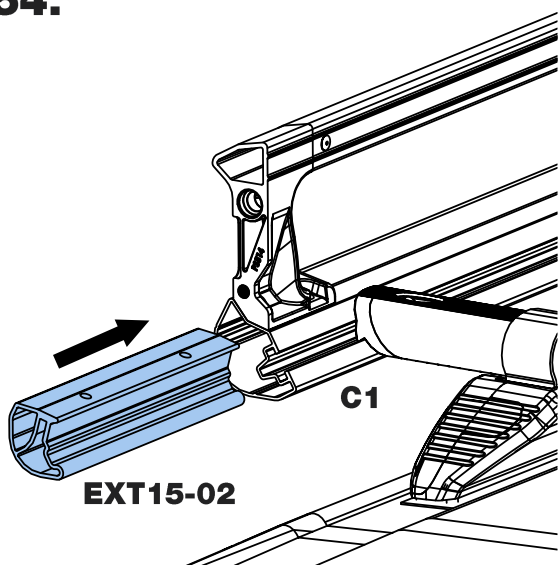
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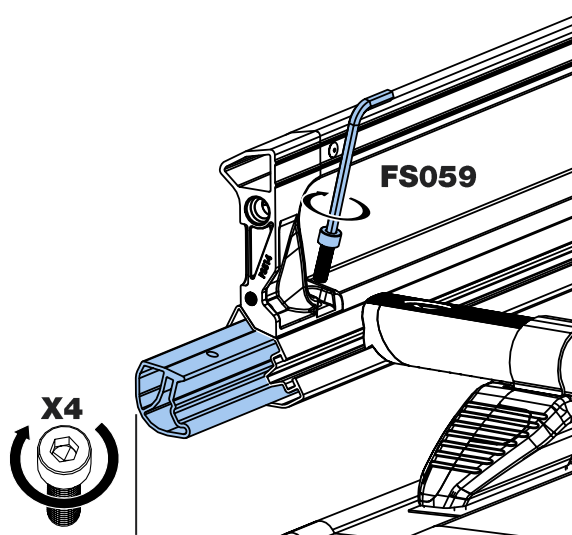
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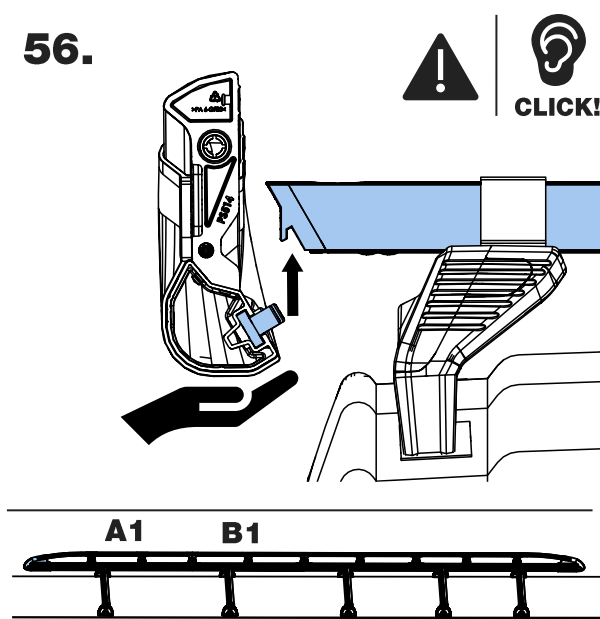
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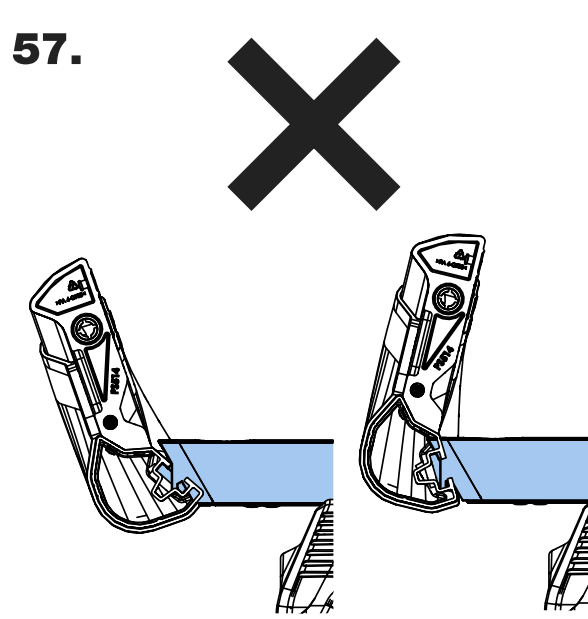
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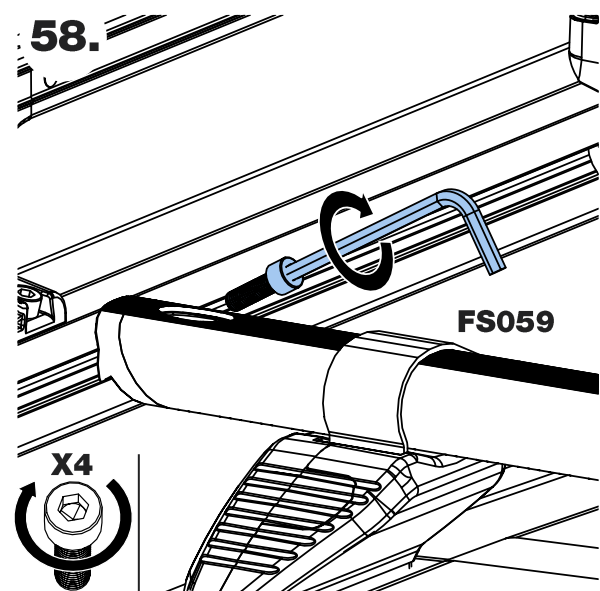
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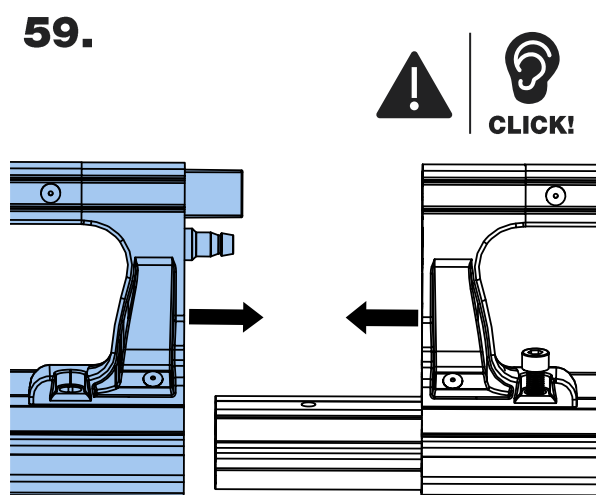
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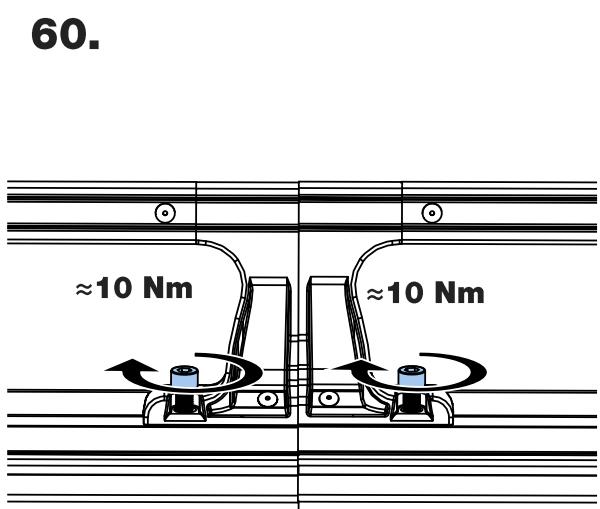
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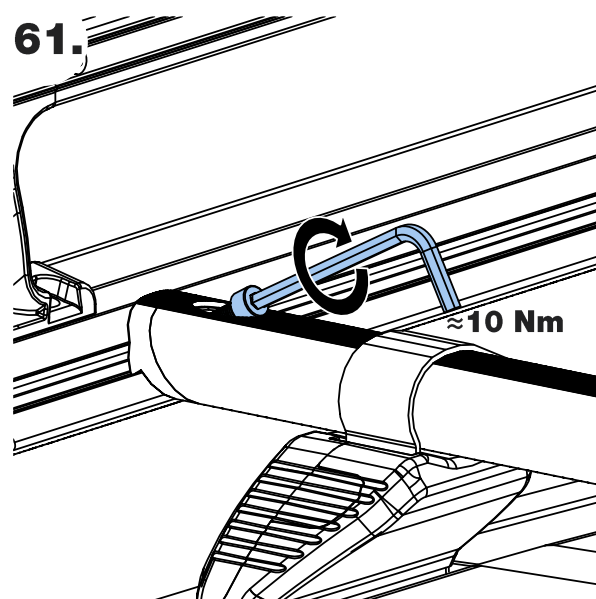
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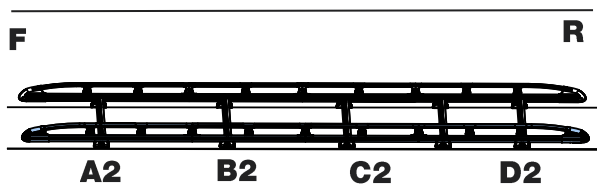
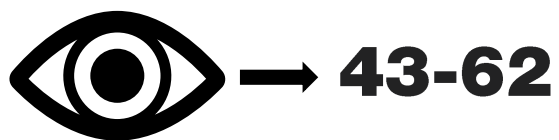
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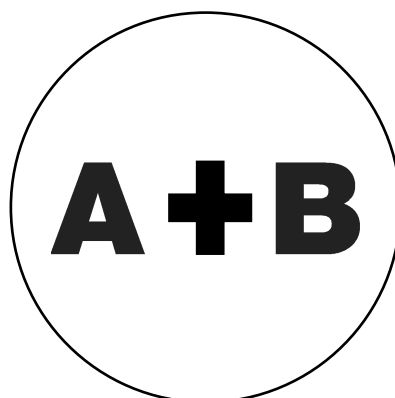
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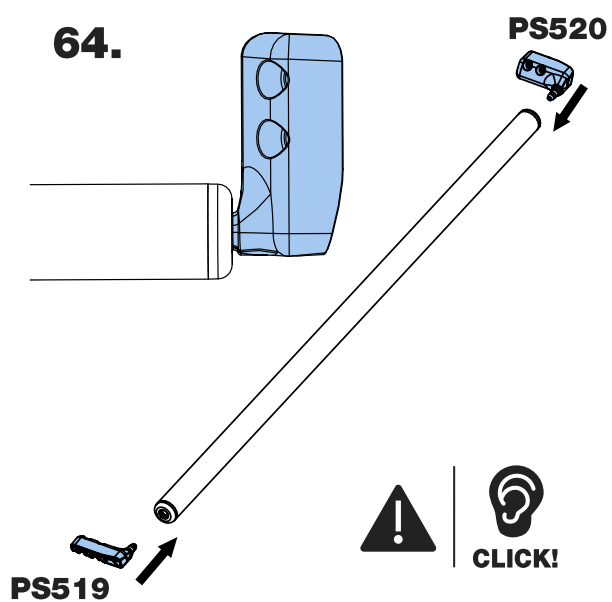
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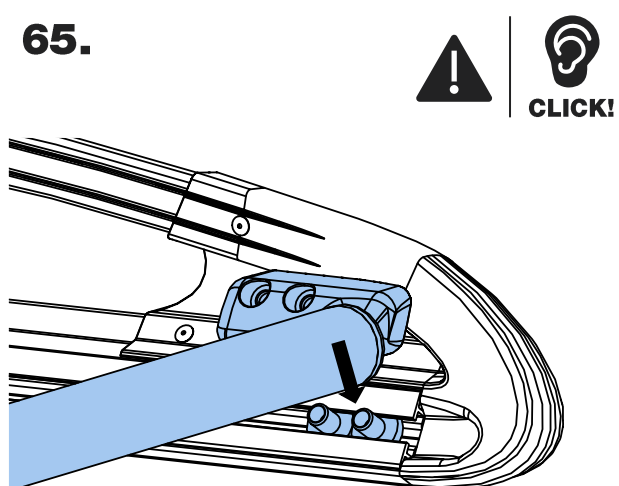
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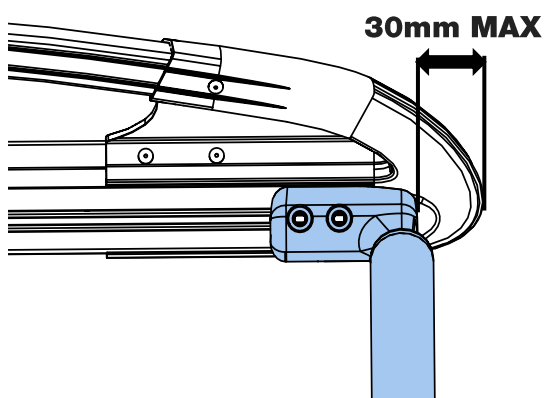
64.



65.



66.



67.

