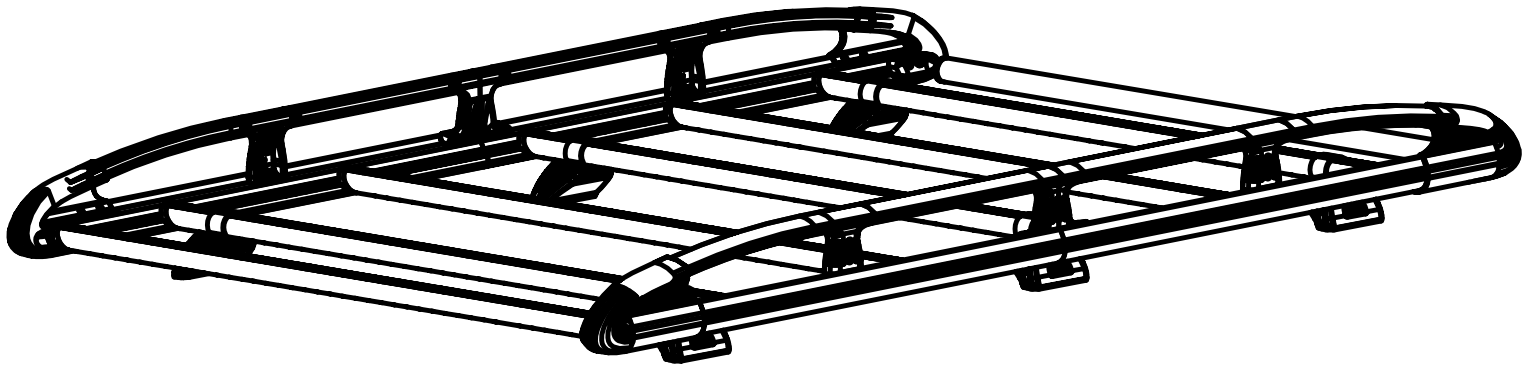


ISSUE:	DRAWN BY:	CHECKED BY:	CRF No:	DATE:	DESCRIPTION:
a	MK	KB	2754	26/07/22	First Issue
b	MK	KB	2833	15/11/22	Updated instructions for track nut positions, clicking of side frame onto bars and where to strap onto rack.
c	MK	KB	2931	27/03/23	Removed 2x PS178
d	MK	KB	2947	25/04/23	Removed PS404
e	YZL	KB	3034	12/09/23	Updated instructions to include new black Kamm rack part codes. Changed torque value from 10Nm to 6 Nm in step 11.
f	FT	KB	3112	12/12/23	Added 6x PS491 and edited steps 4a-6b to include new Transit Custom 2023 fitment.
g	YZL	KB	3136	25/01/24	Updated KammRack views on page 9 to show the new bar positioning for the 2023 Custom.
h	FT	KB	3370	11/11/24	Removed 6x PS491 and added 8x PS615
i					
j					
k					
l					
m					

TB3KR

KammRack

Instructions

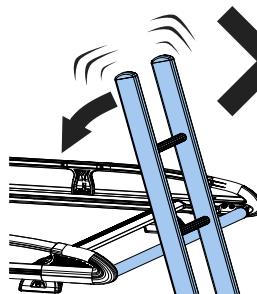
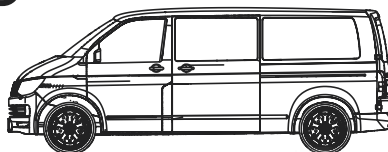


CITY CRASH (✓)

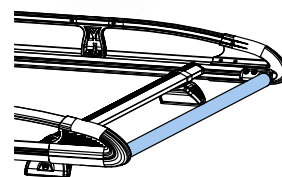
According to ISO/ PAS 11154:2006

TB3KR:

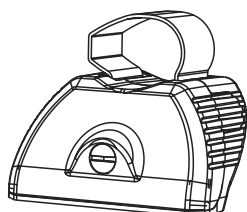
Ford Transit Custom, 2012–



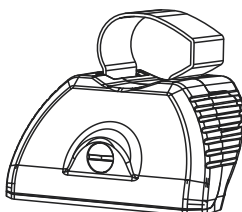
Max
50kg/110lbs



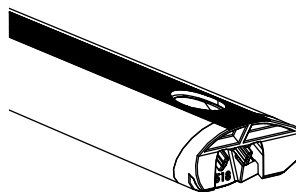
KammRack



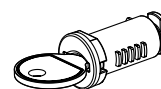
SA397U x 3 ☐



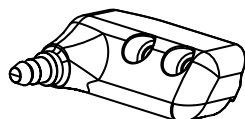
SA398U x 3 ☐



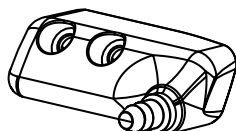
**SA429/
SA467** ☐



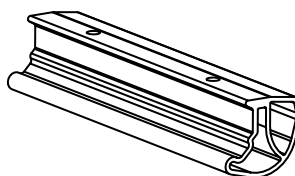
C04 x 6
optional upgrade



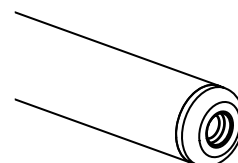
PS519 x 1 ☐



PS520 x 1 ☐



EXT15-02 ☐

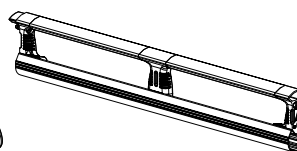
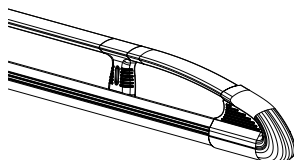
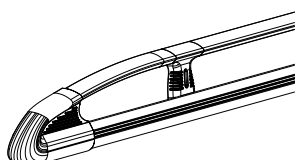


SA437 x 1 ☐

LHS x 2

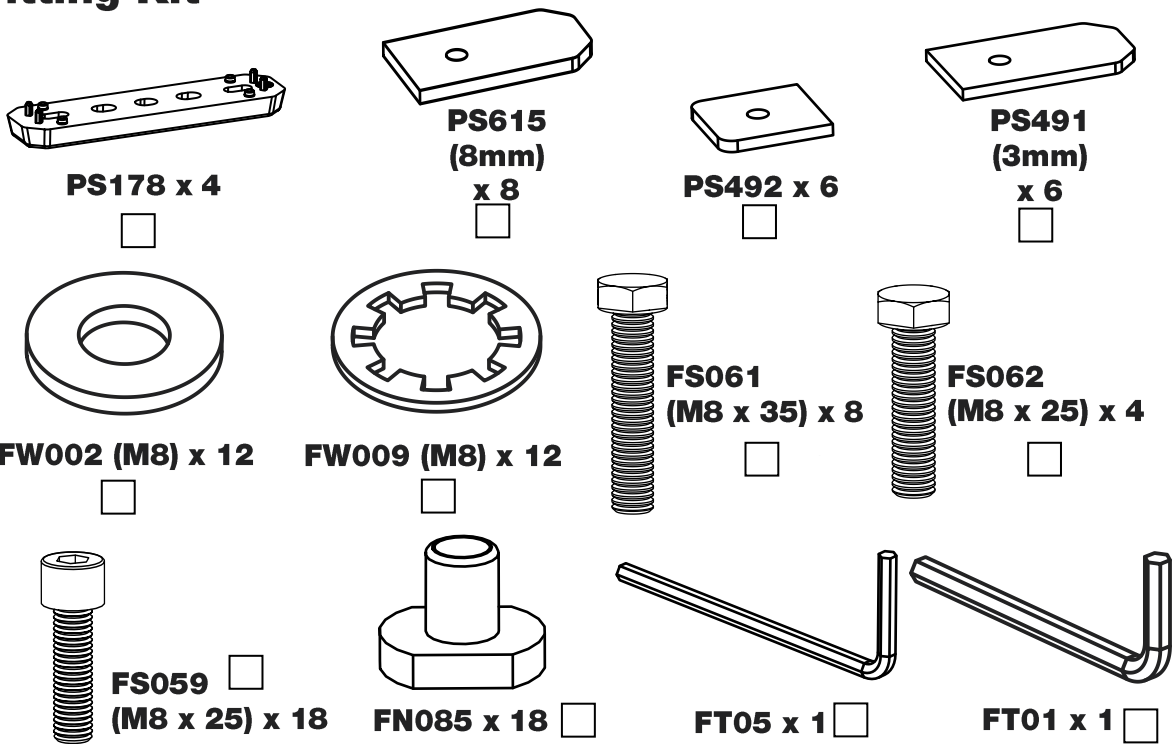
RHS x 2

Centre x 2

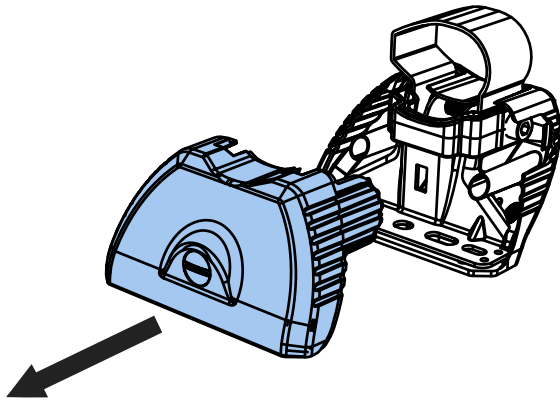


ASF x 1 ☐

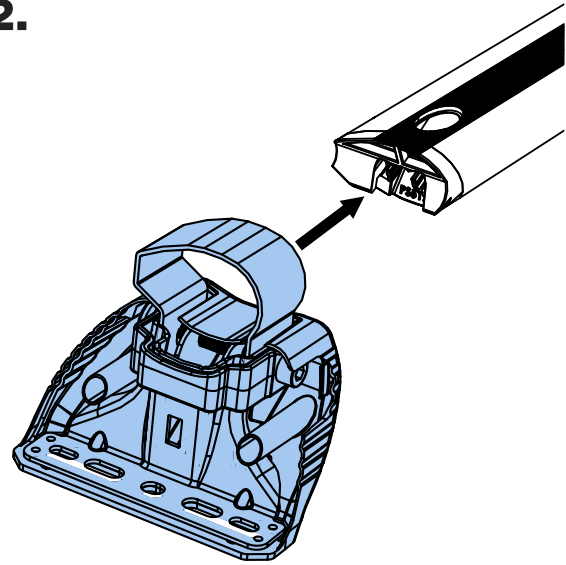
Fitting Kit



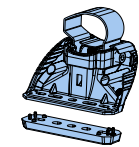
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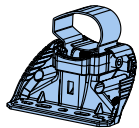
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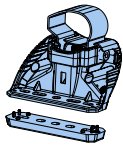
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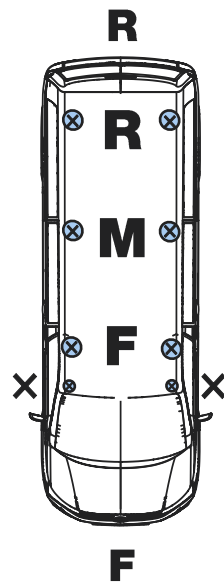
SA397U
PS178



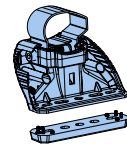
SA397U



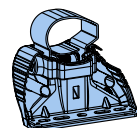
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PS178



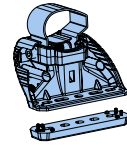
SA398U
PS178



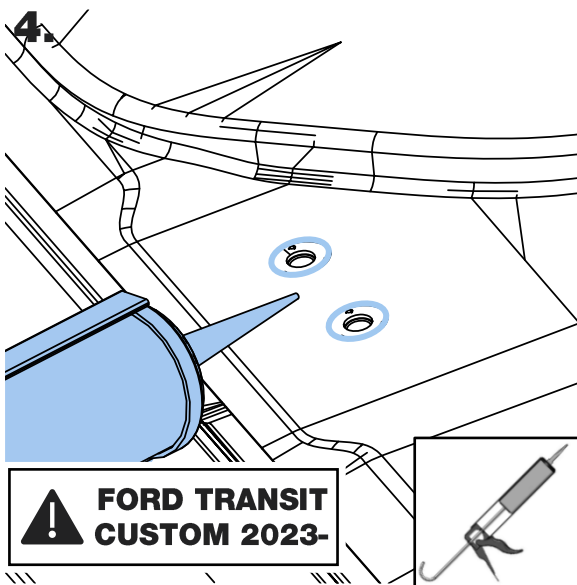
SA398U



SA398U
PS178

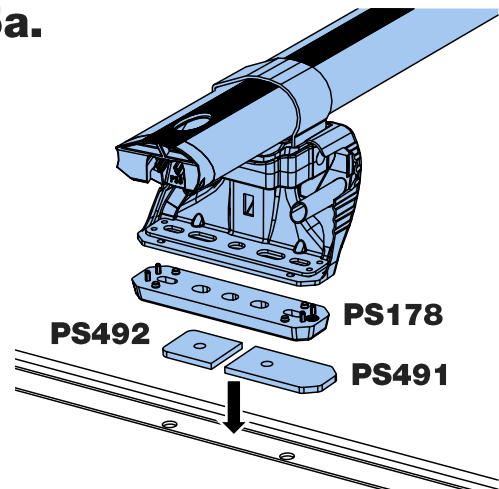


4.



**! FORD TRANSIT
CUSTOM 2023-**

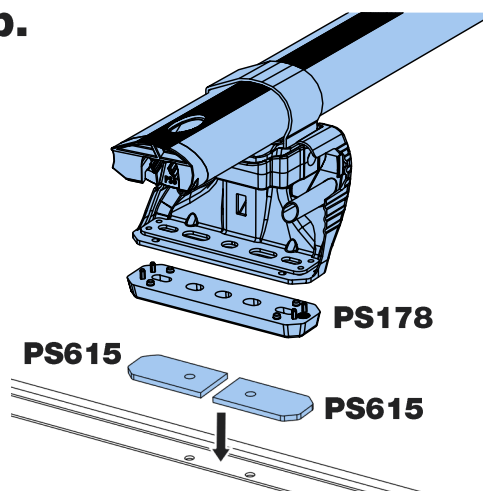
5a.



PS492 PS178 PS491

**! FORD TRANSIT
CUSTOM 2012-2023** **R**

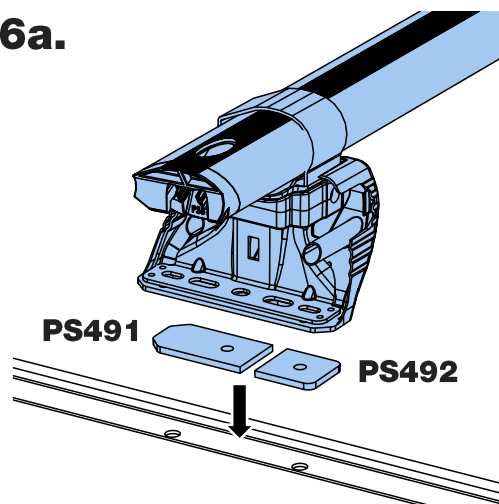
5b.



**! FORD TRANSIT
CUSTOM 2023-**

R

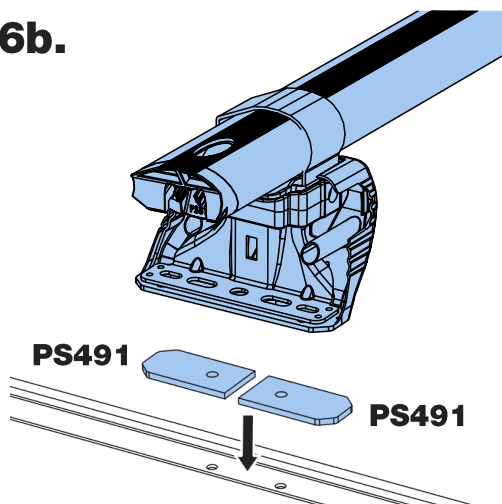
6a.



**! FORD TRANSIT
CUSTOM 2012-2023**

M

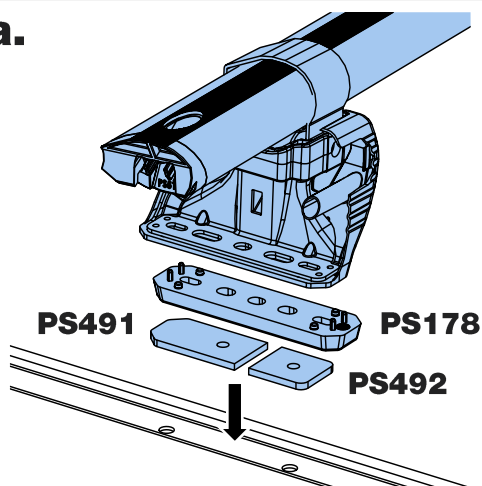
6b.



**! FORD TRANSIT
CUSTOM 2023-**

M

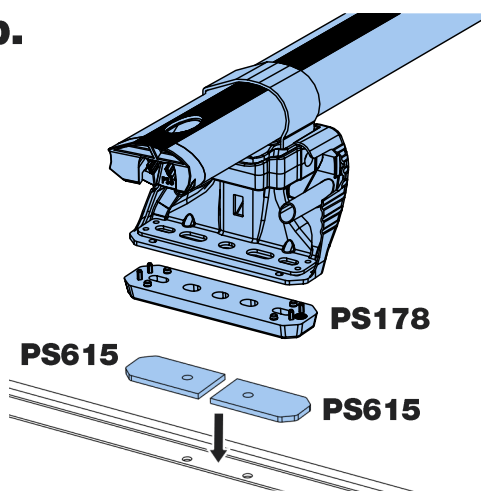
7a.



**! FORD TRANSIT
CUSTOM 2012-2023**

F

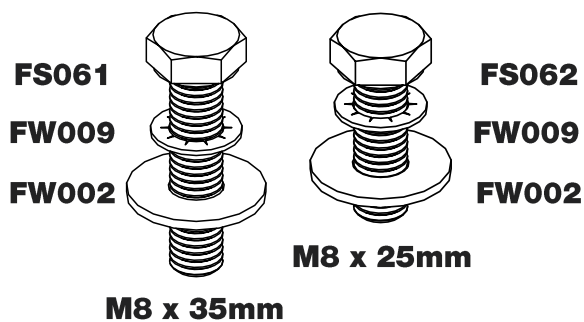
7b.



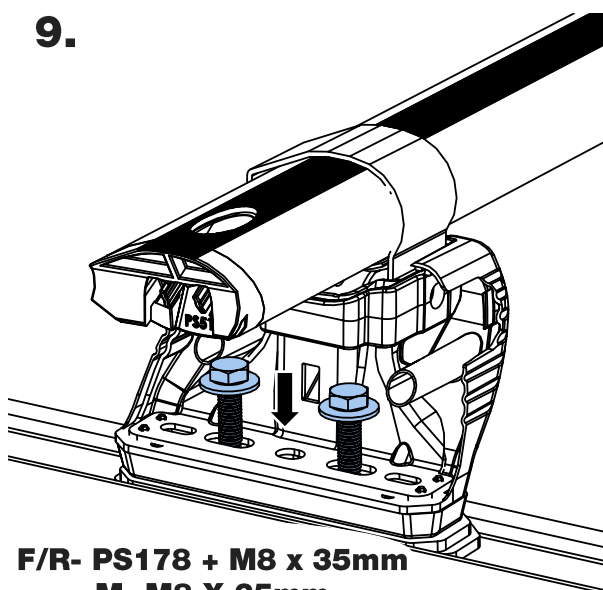
**! FORD TRANSIT
CUSTOM 2023-**

F

8.

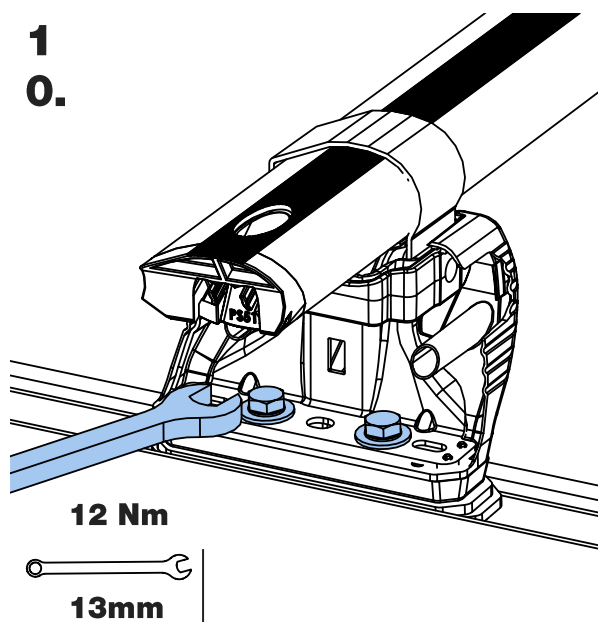


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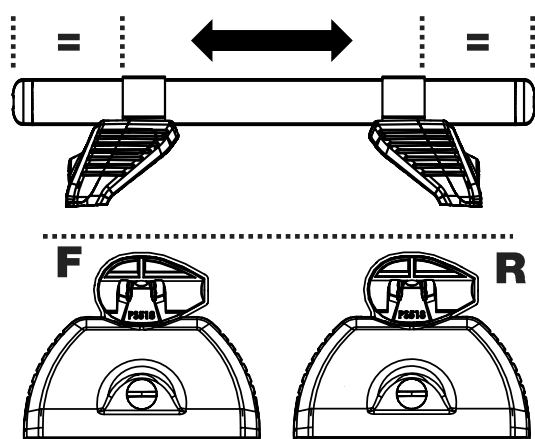


F/R- PS178 + M8 x 35mm
M- M8 X 25mm

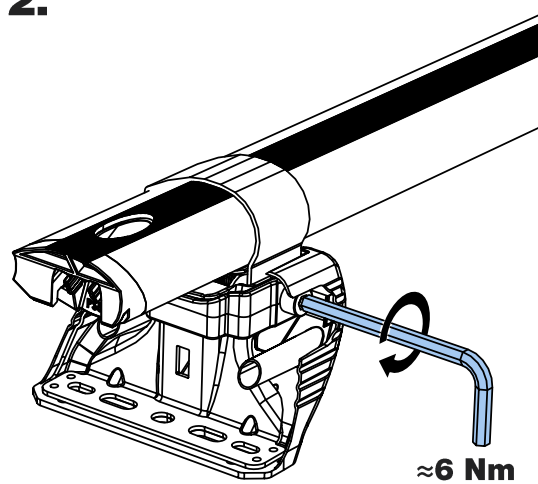
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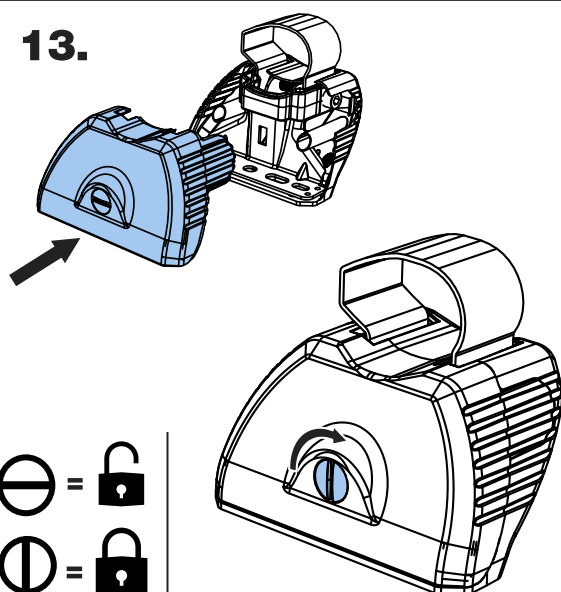
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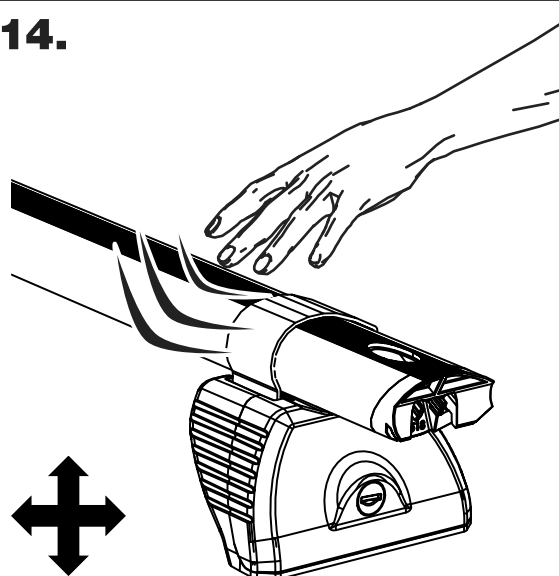
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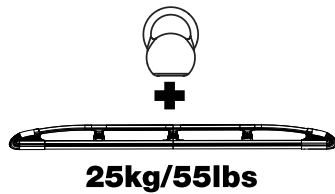
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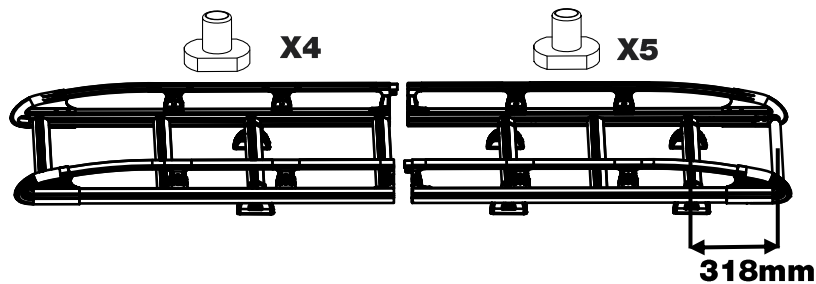
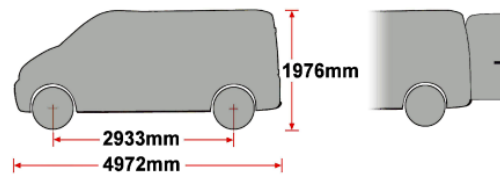
14.



K615/B615- Ford Transit Custom 2012- L1 Twin Doors.

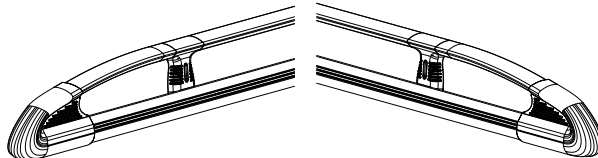


**150kg
Max**

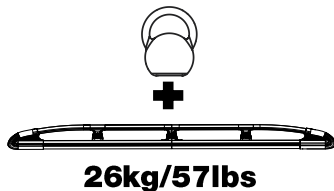


Steps 14-30, 53-62

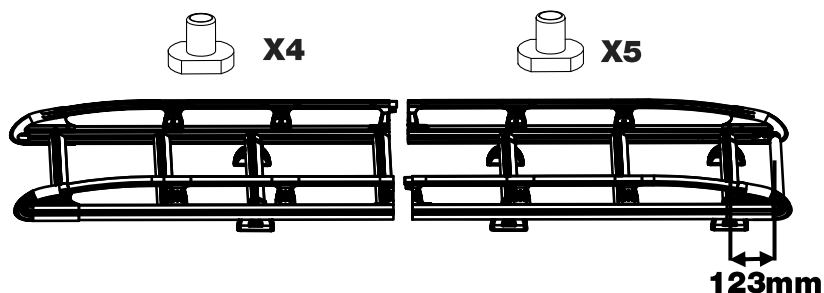
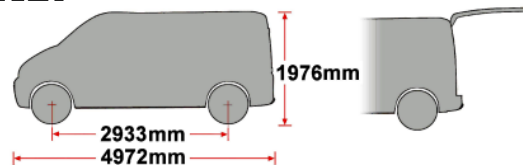
A



K650/B650- Ford Transit Custom 2012- L1, Tailgate.

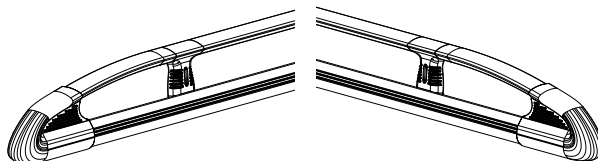


**150kg
Max**

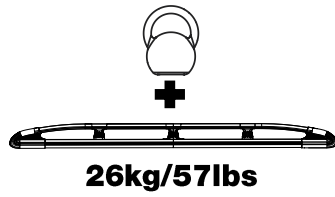


Steps 14-30, 53-62

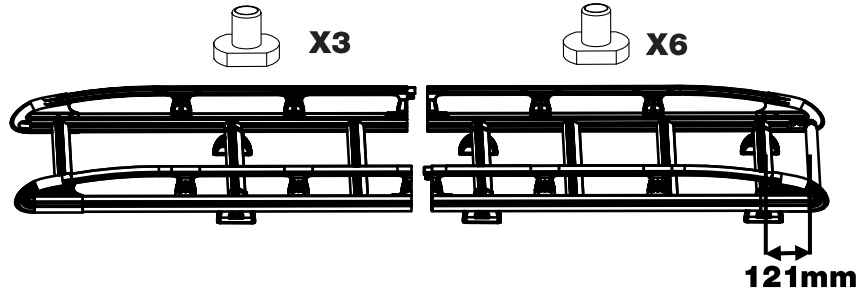
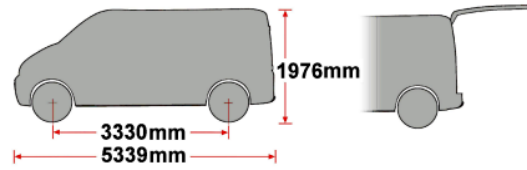
A



K651/B651- Ford Transit Custom 2012- L2, Tailgate.

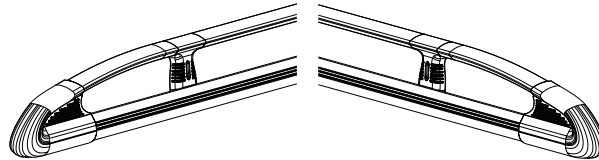


**150kg
Max**

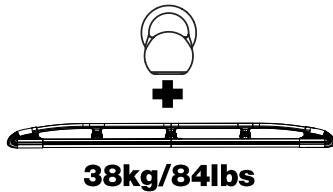


Steps 14-30, 53-62

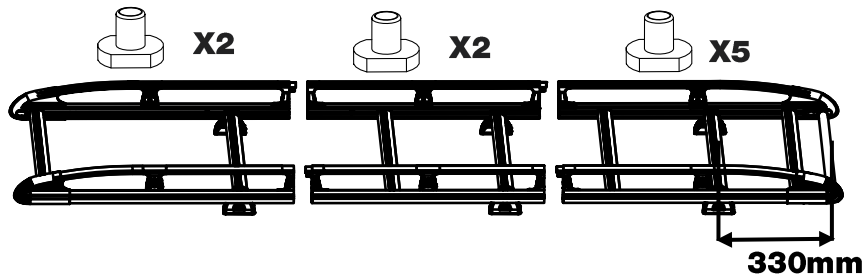
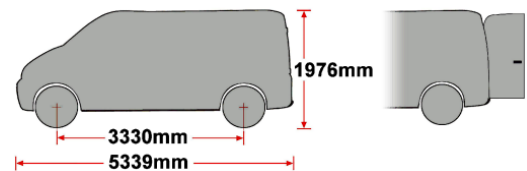
A



K616/B616- Ford Transit Custom 2012- L2, Twin Doors.

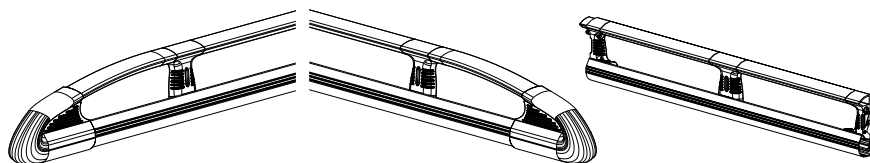


**150kg
Max**

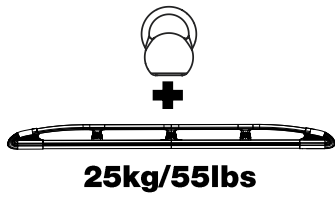


Steps 31-62

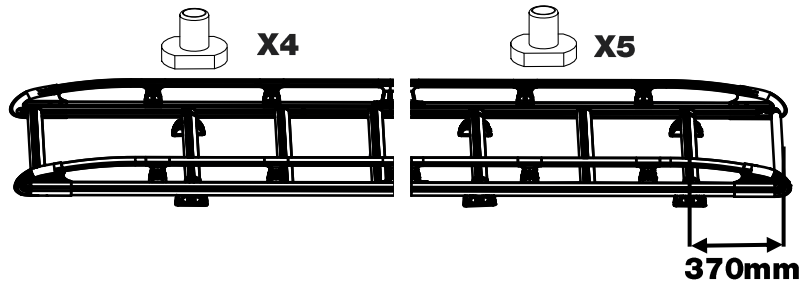
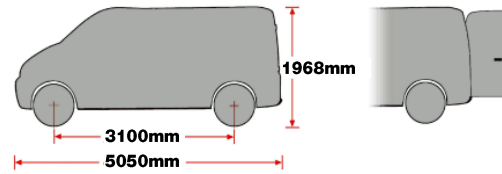
B



K615/B615- Ford Transit Custom 2023- L1 Twin Doors.

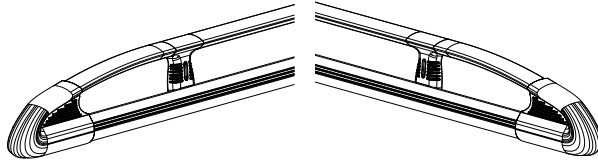


= 150kg Max

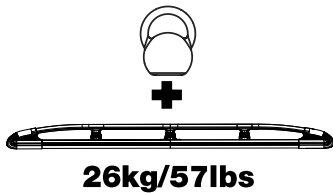


Steps 14-30, 53-62

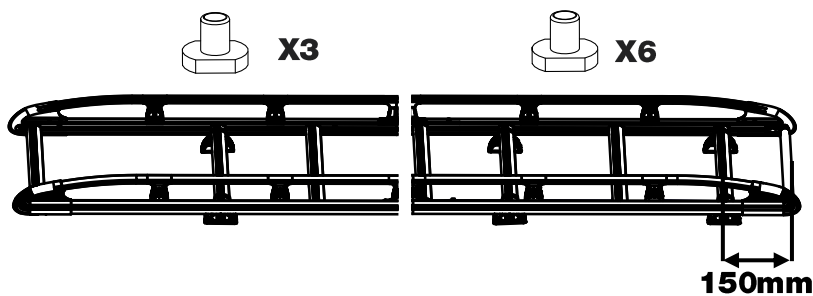
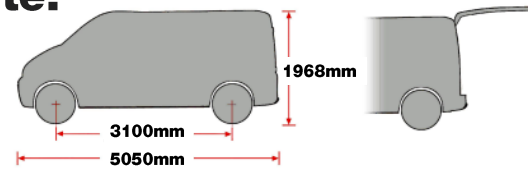
A



K650/B650- Ford Transit Custom 2023- L1, Tailgate.

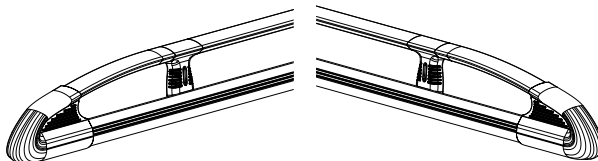


= 150kg Max

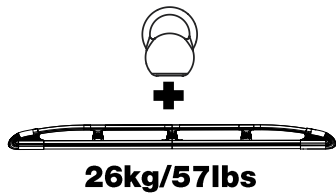


Steps 14-30, 53-62

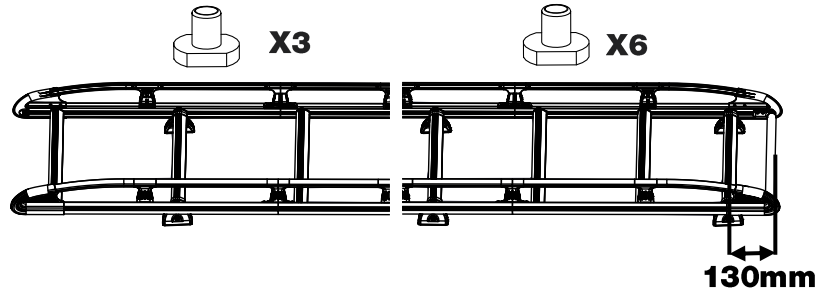
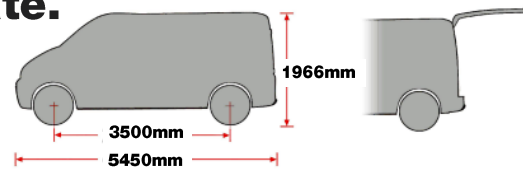
A



K651/B651- Ford Transit Custom 2023- L2, Tailgate.

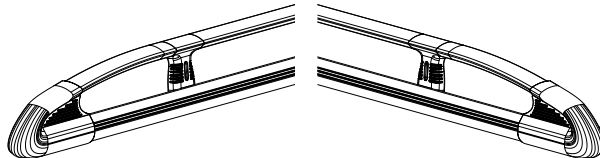


**150kg
Max**

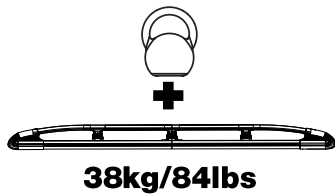


Steps 14-30, 53-62

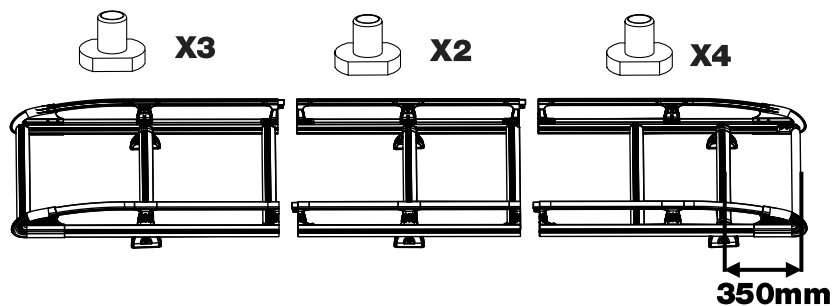
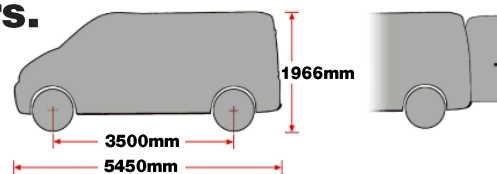
A



K616/B616- Ford Transit Custom 2023- L2, Twin Doors.

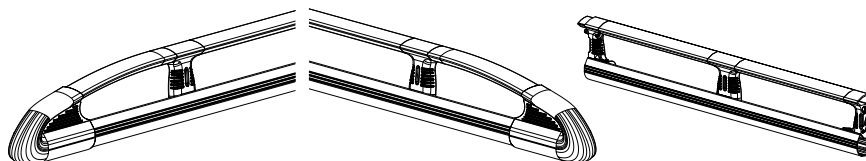


**150kg
Max**

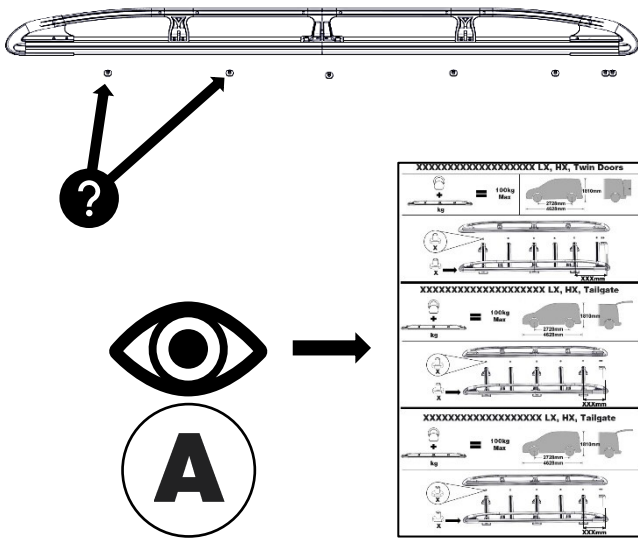


Steps 31-62

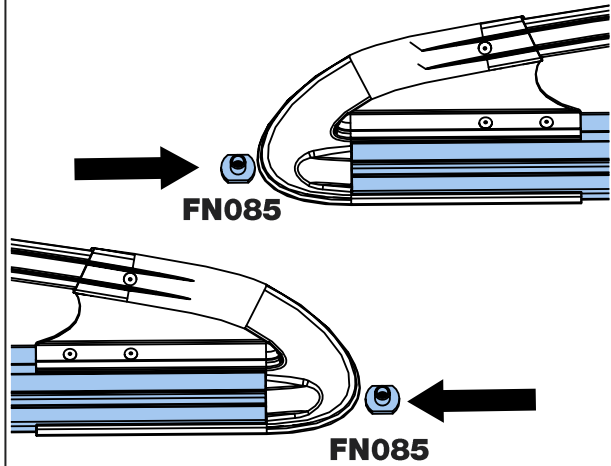
B



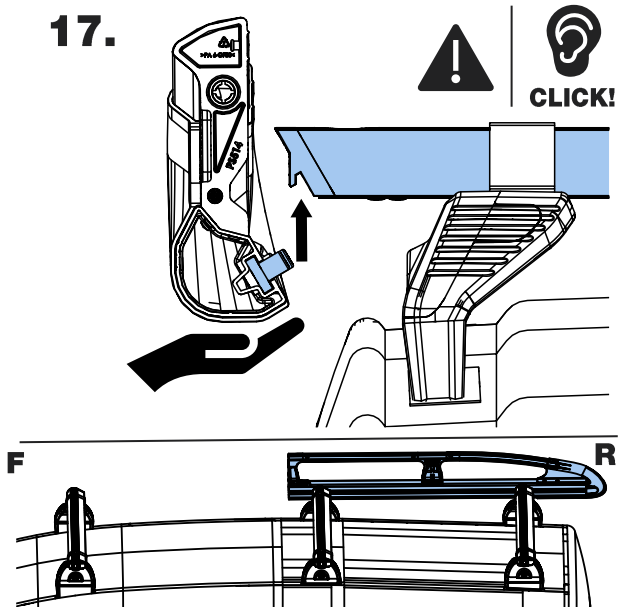
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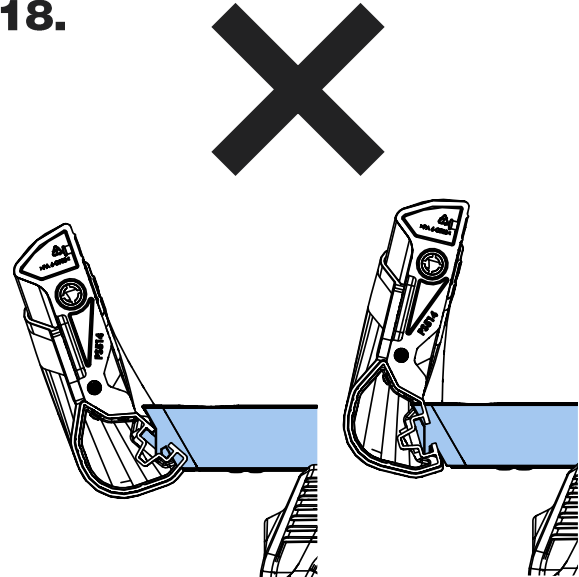
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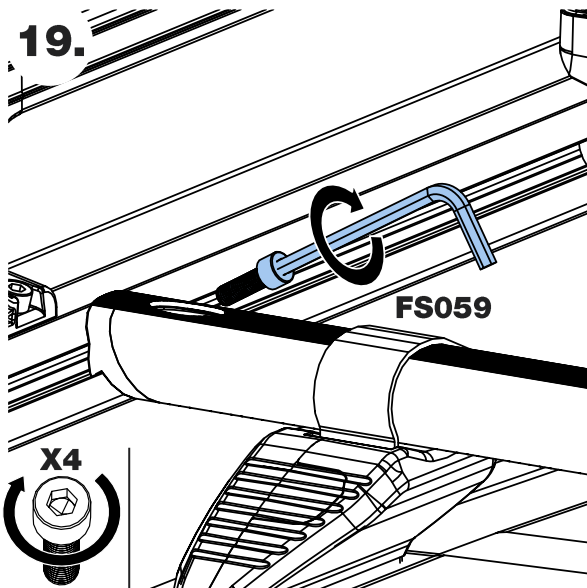
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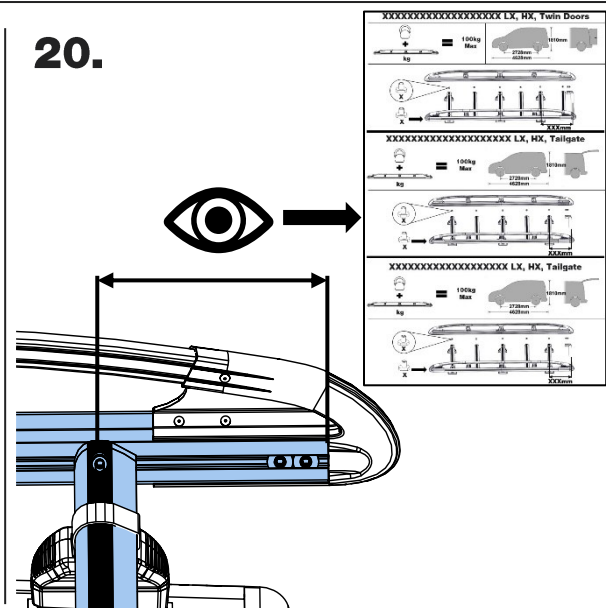
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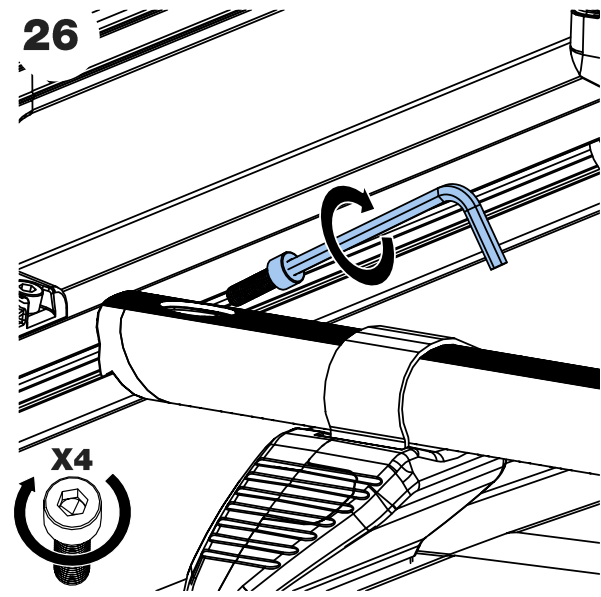
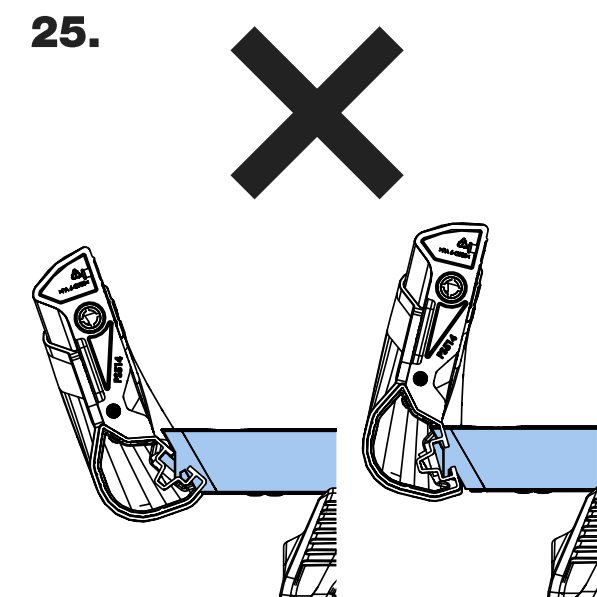
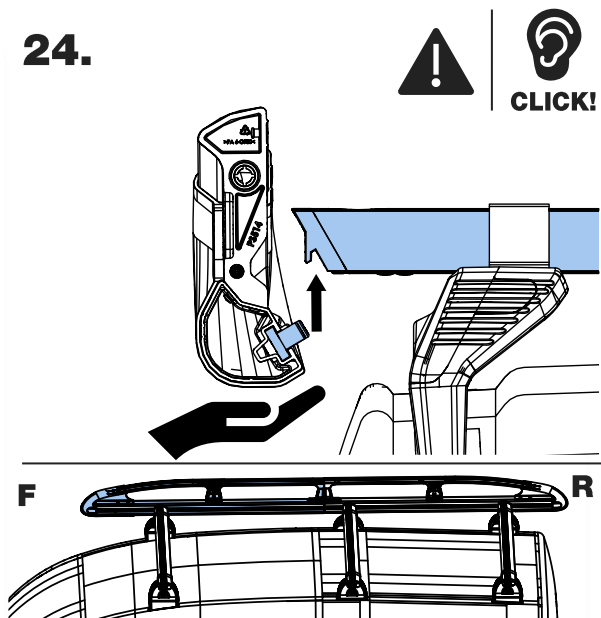
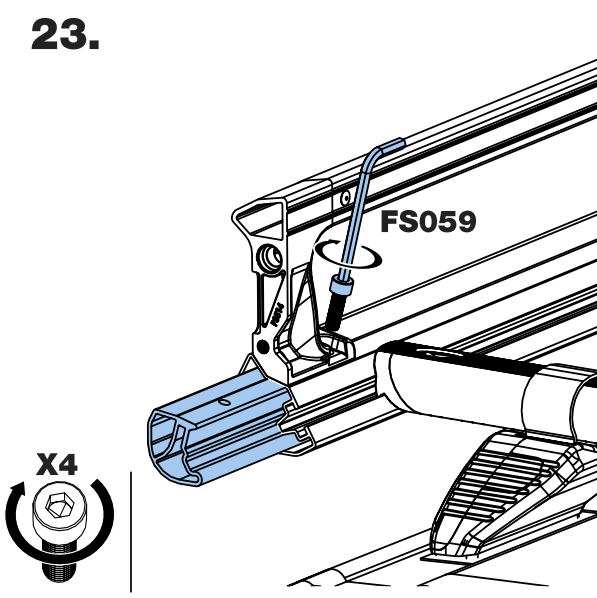
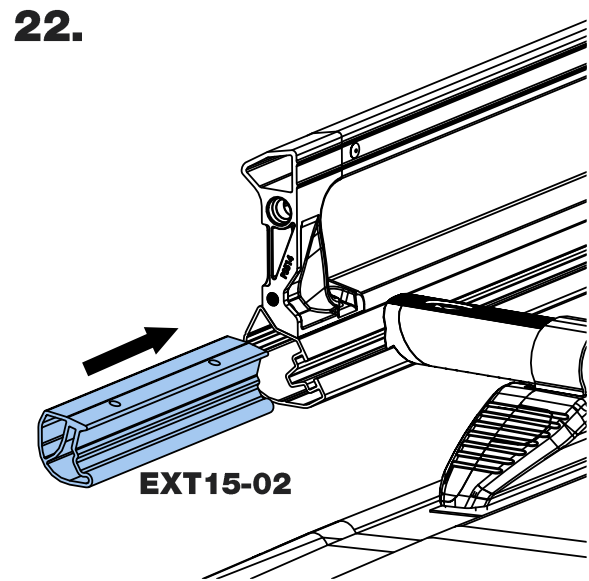
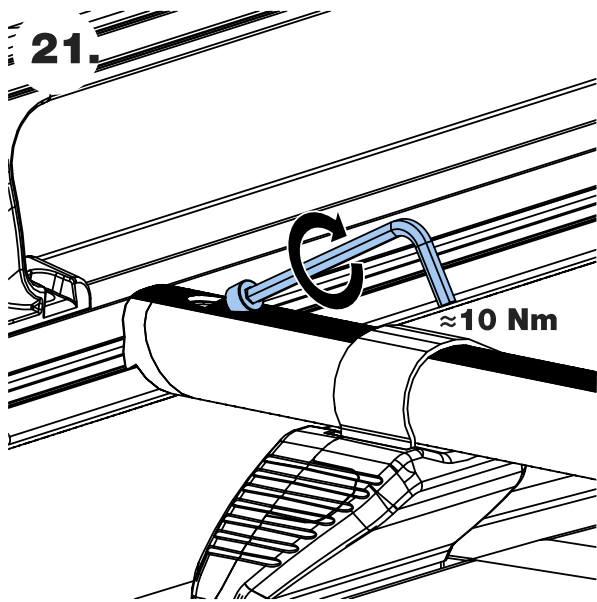


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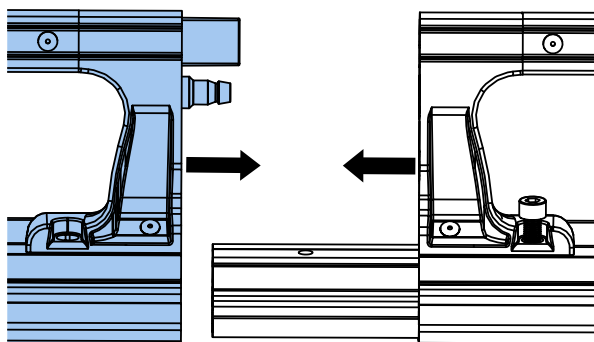


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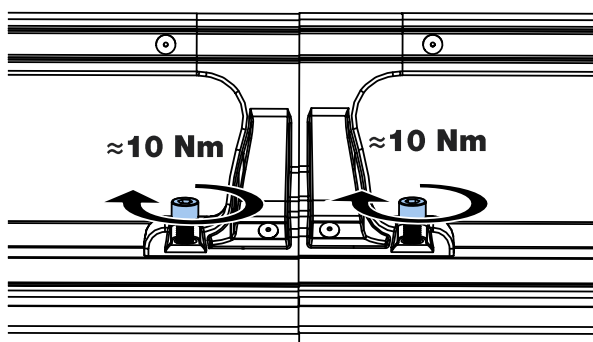




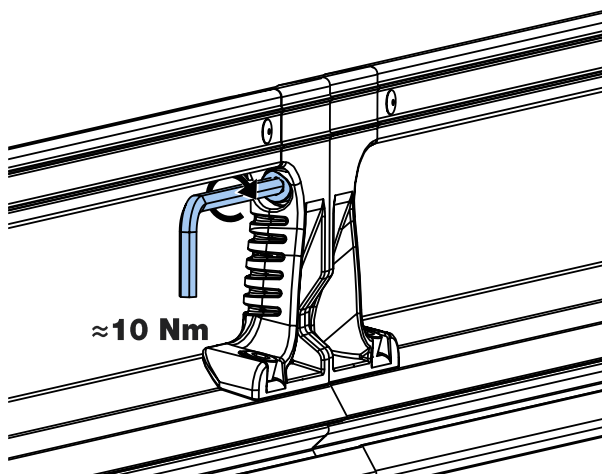
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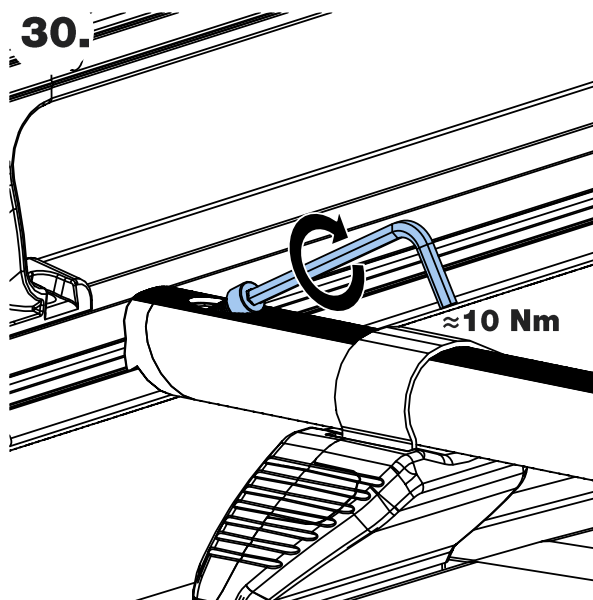
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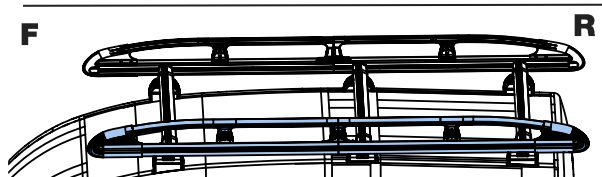
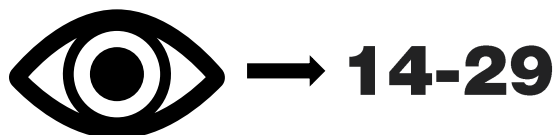
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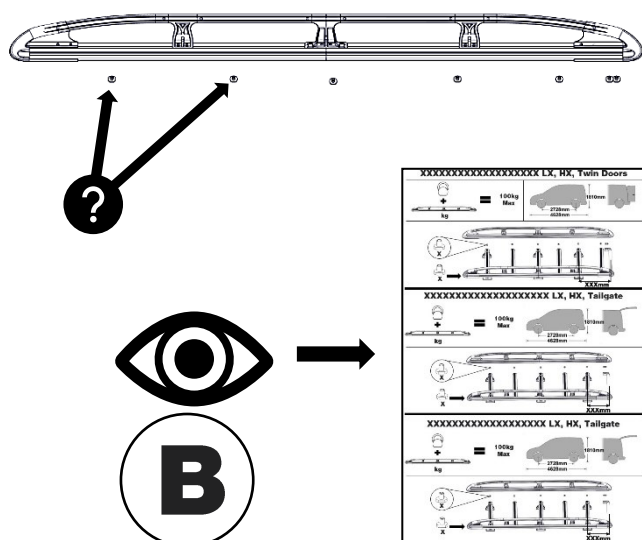
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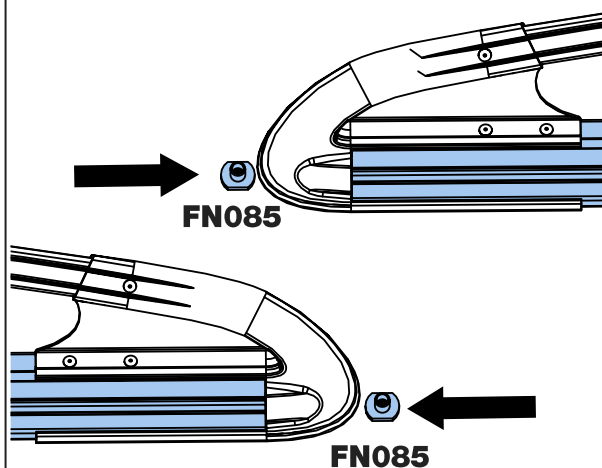
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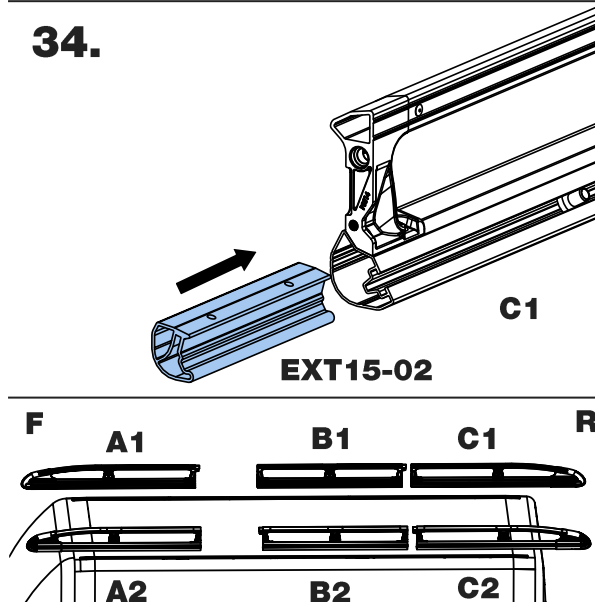
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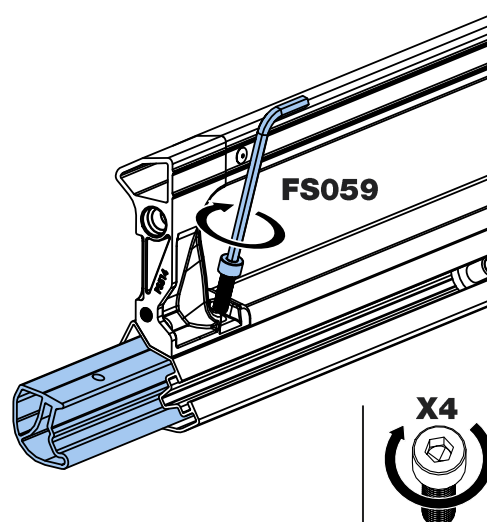
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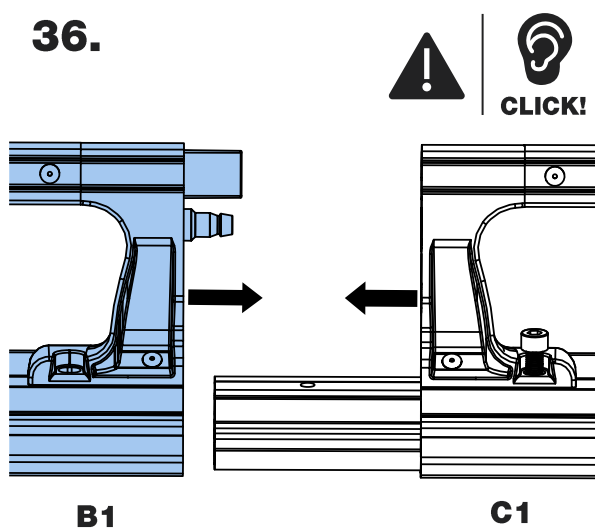
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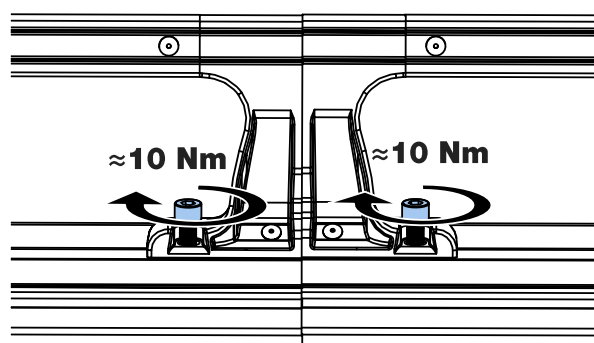
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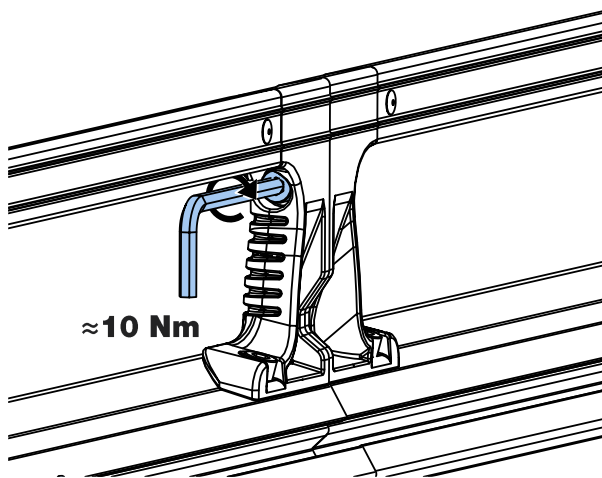
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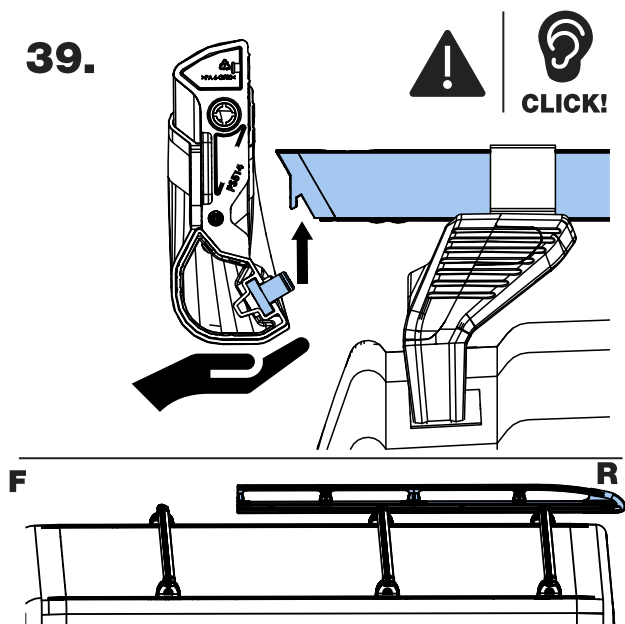
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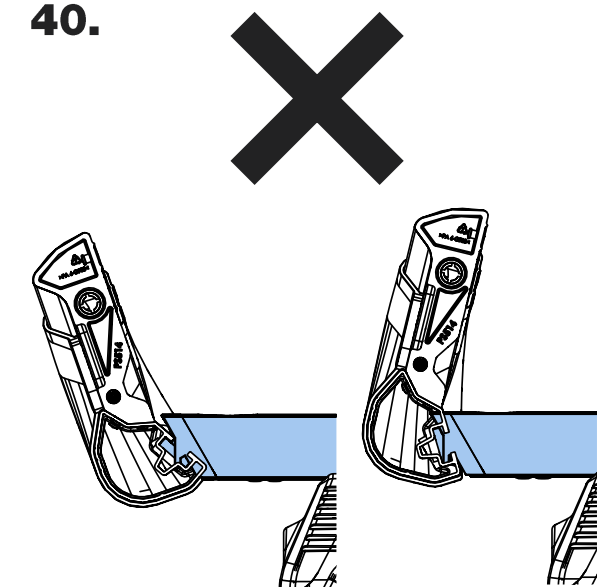
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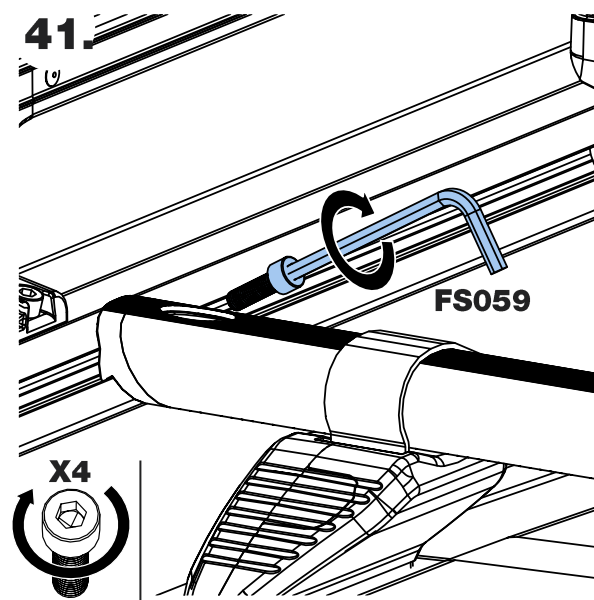
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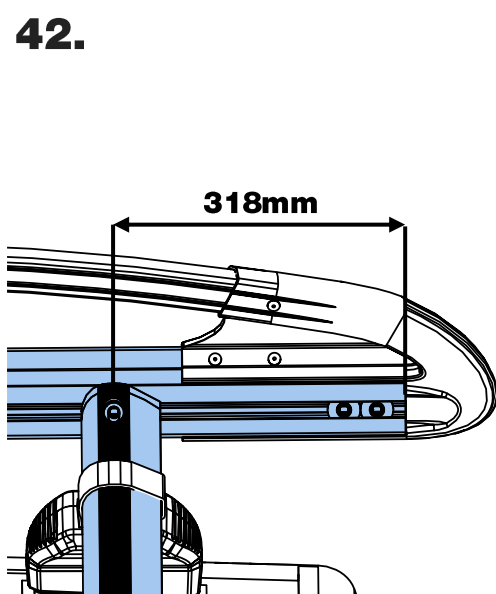
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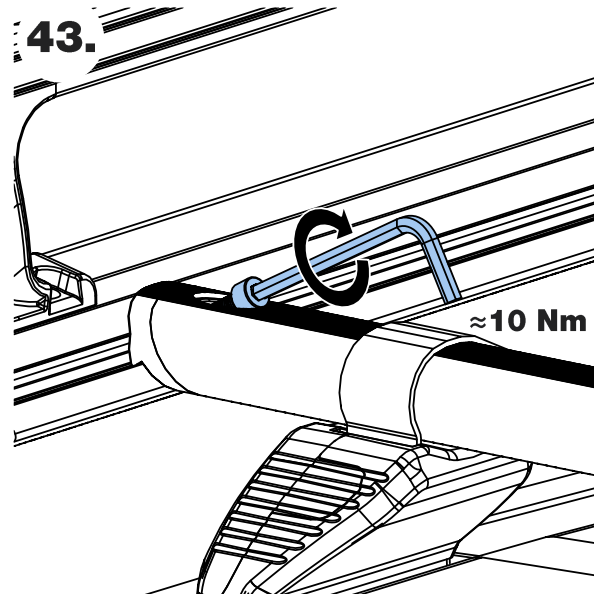
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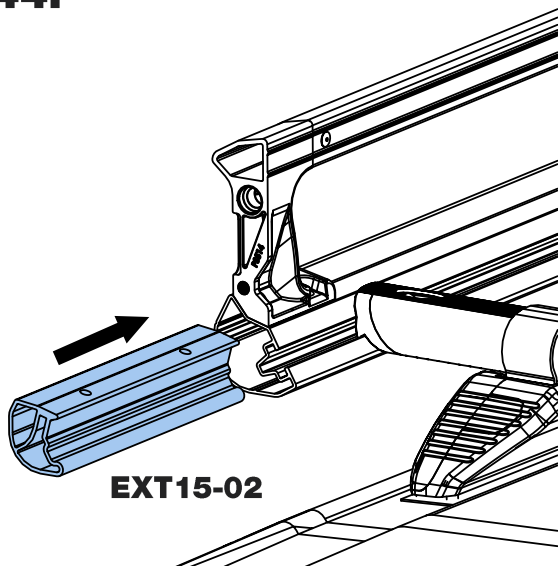
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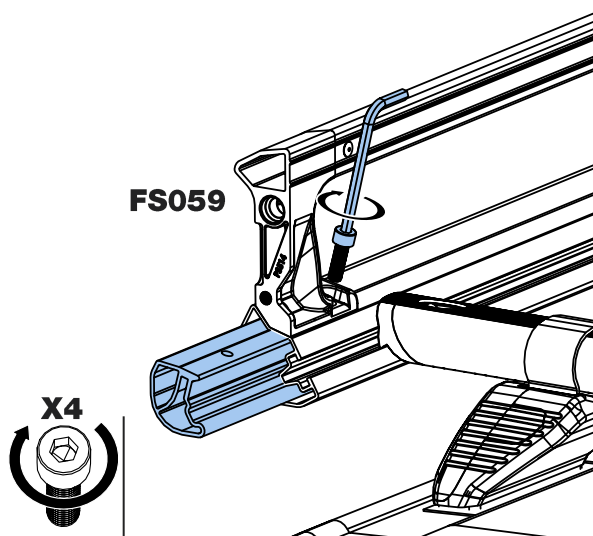
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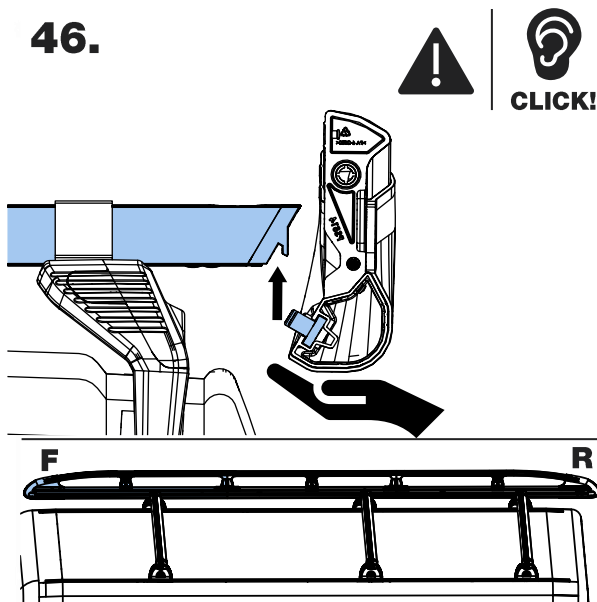
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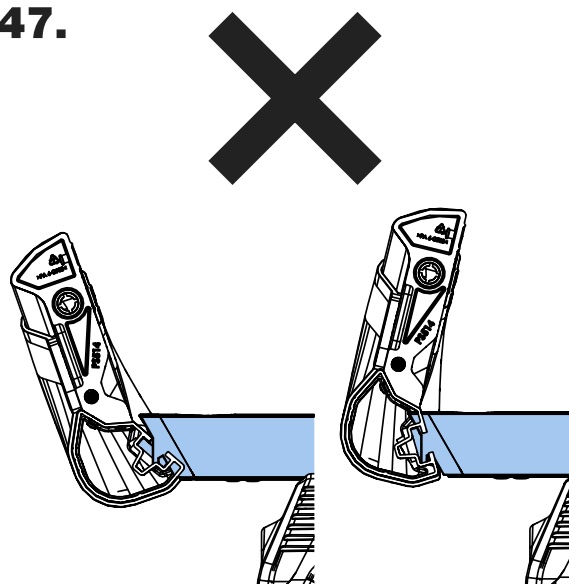
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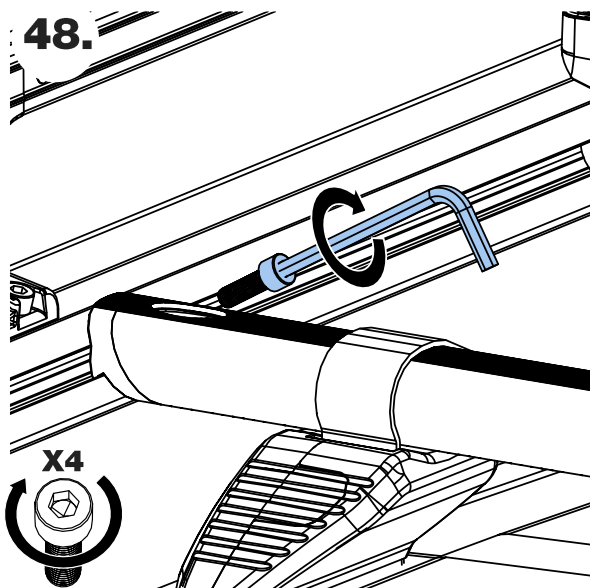
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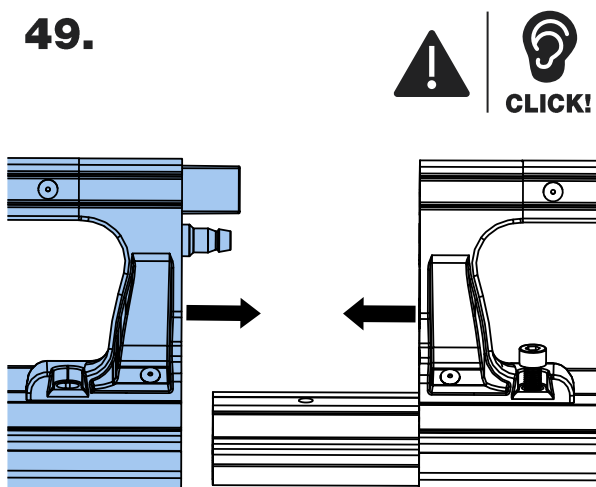
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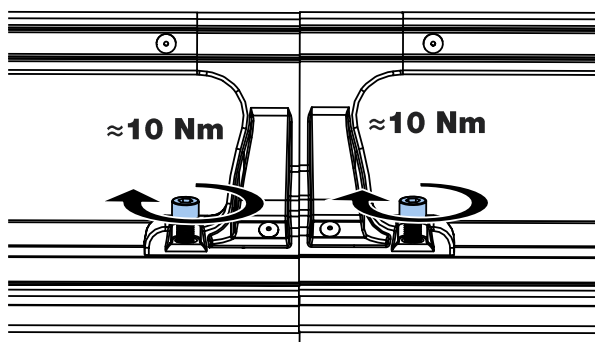
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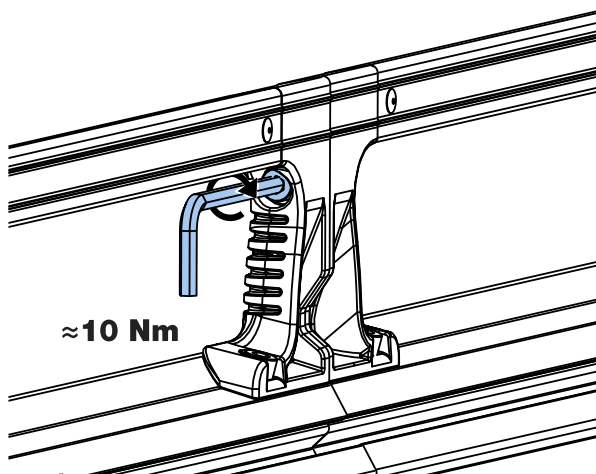
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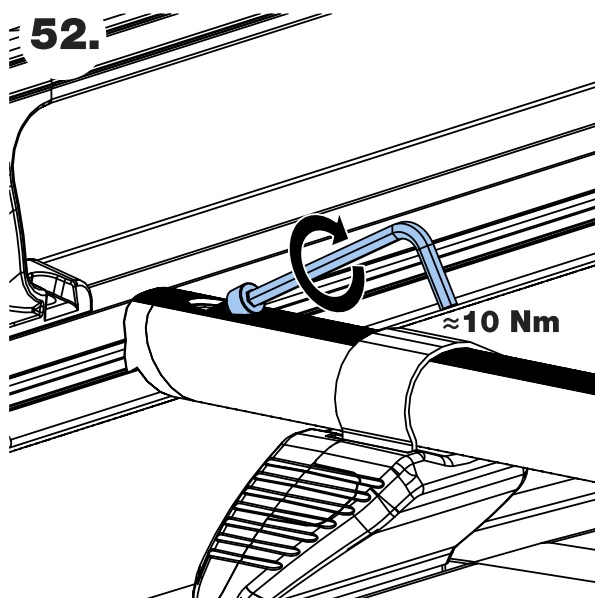
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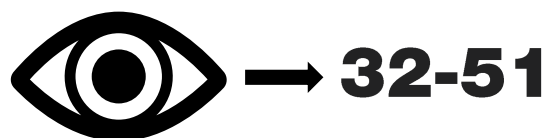
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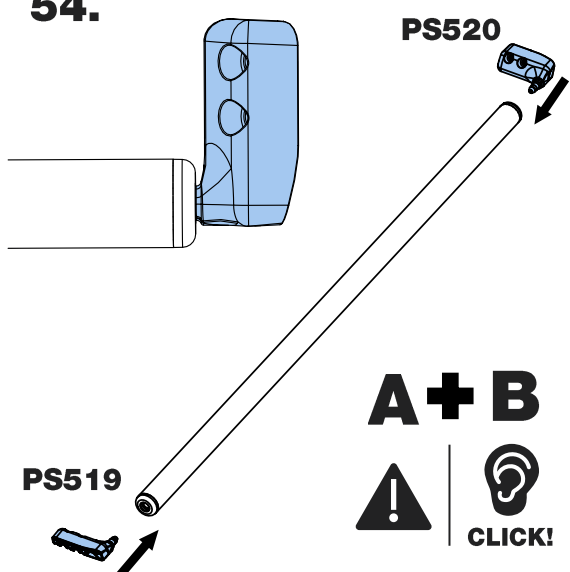
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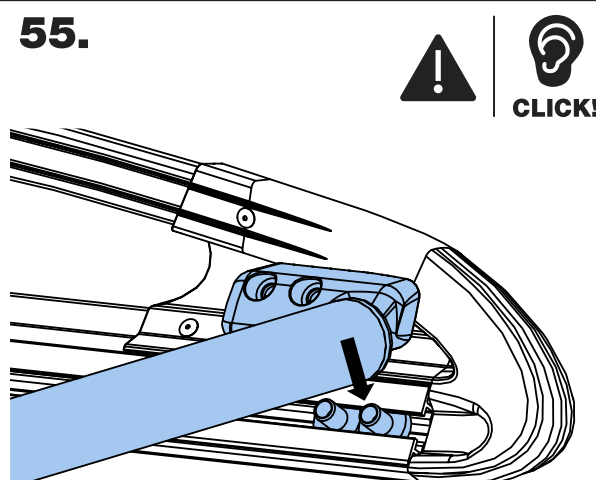
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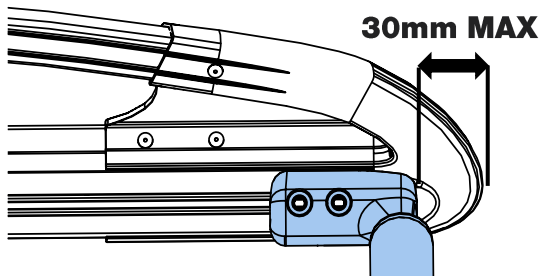
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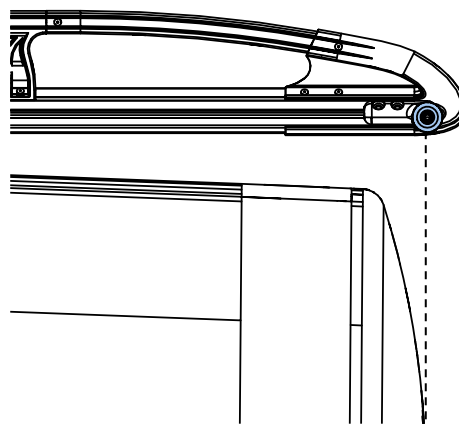
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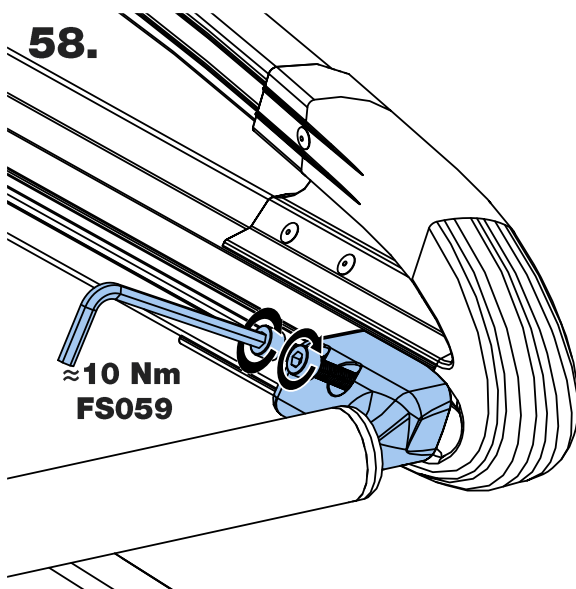
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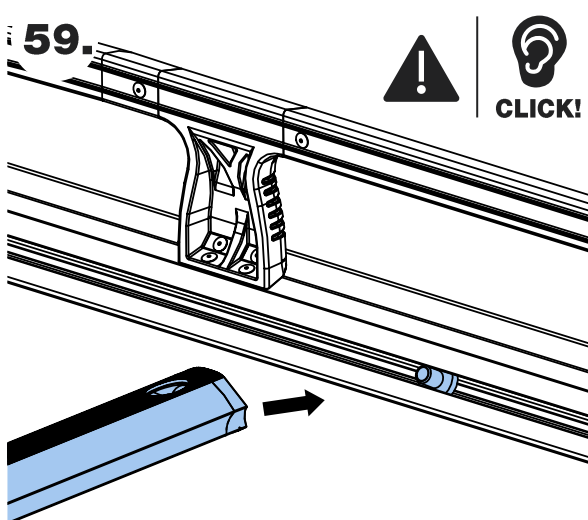
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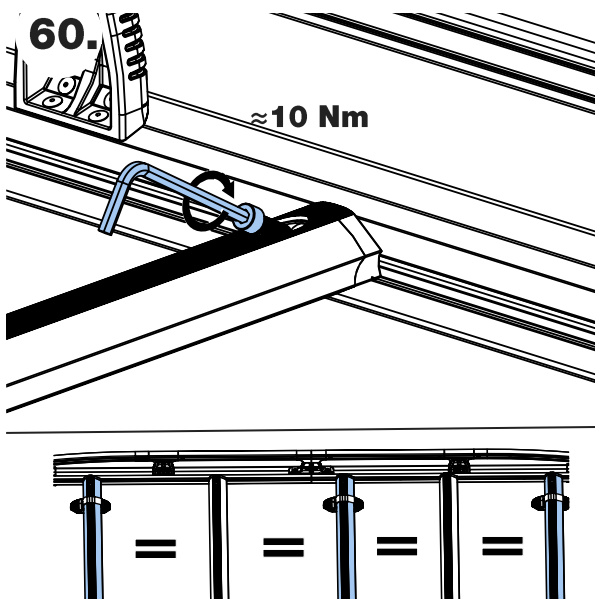
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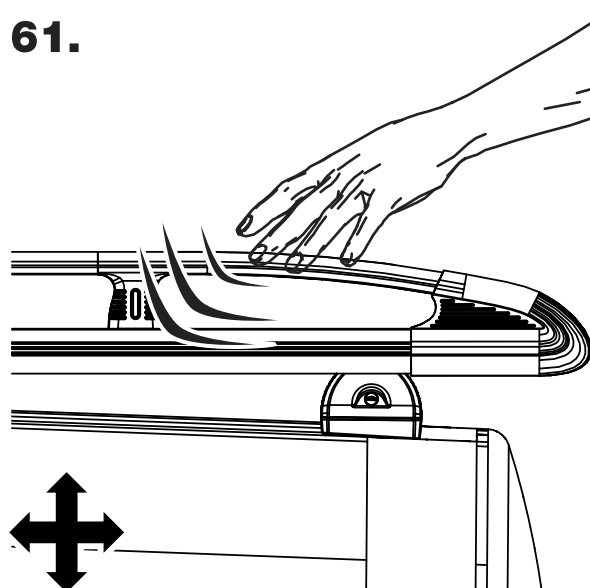
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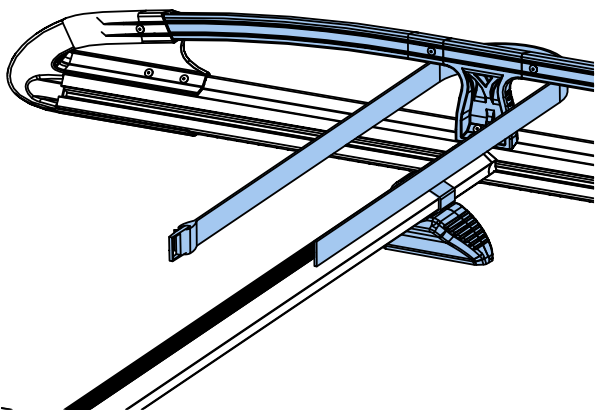
60.



61.



62.



63.

